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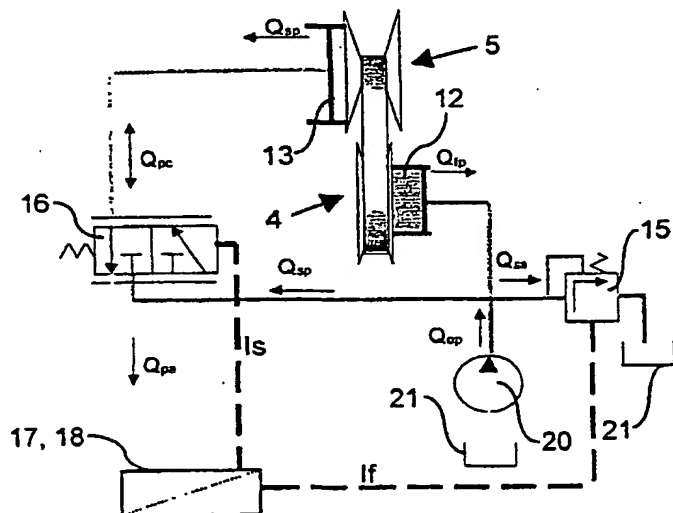
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(54) Title: CONTROL SYSTEM FOR CONTINUOUSLY VARIABLE TRANSMISSION AND CONTINUOUSLY VARIABLE TRANSMISSION WHEREIN SUCH IS UTILISED



(57) Abstract: The invention provides for a control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised, the continuously variable transmission comprising a drive belt (1) located between pulley discs (8, 9, 10 and 11) of a first pulley (4) and of a second pulley (5), the pulleys (4, 5) being rotatable at a rotational speed and being operable by means of a first and a second piston/cylinder assembly (12; 13) respectively, and the control system (15, 16, 17, 18, 19, 20, 21) controls the respective cylinder pressure (Pf or Ps) in said first and second piston/cylinder assemblies (12, 13), at least based on a torque signal (Tt) representing the torque to be transmitted by the transmission and two speed signals (Nf, Ns) representing the rotational speeds (Nf, Ns) of said first and second pulley (4, 5), for clamping said drive belt (1) between said discs (8, 9, 10 and 11) thereby enabling torque transmission between said pulleys (4, 5) and

said drive belt (1). During operation of the transmission the control system (15, 16, 17, 18, 19, 20, 21) determines a minimum cylinder pressure (Pf,min, Ps,min) for each of said first and said second piston/cylinder assembly (12, 13) on a continuous basis, at which minimum cylinder pressure (Pf,min, Ps,min) said torque transmission occurs virtually without mutual movement of the drive belt (1) and the respective pulley discs (8, 9 and 10, 11). Subsequently the control system (15, 16, 17, 18, 19, 20, 21) controls the cylinder pressures (Pf and Ps) to a level which is at any time equal to, or higher than, the respective minimum cylinder pressure (Pf,min, Ps,min) for each of said first and said second piston/cylinder assembly (12, 13).

CONTROL SYSTEM FOR CONTINUOUSLY VARIABLE TRANSMISSION AND
CONTINUOUSLY VARIABLE TRANSMISSION WHEREIN SUCH IS UTILISED

The invention relates to a control system for a continuously variable transmission
5 or CVT and a CVT wherein such is utilised according to the preamble of claim 1.

Such control system and CVT are generally known, for example from the
European patent publication EP-A-0.451.887. The CVT comprises a first rotatable pulley
and a second rotatable pulley both provided with two pulley discs and with a
piston/cylinder assembly for urging the pulley discs towards each other under the
10 influence of a hydraulic cylinder pressure in said piston cylinder assembly. The pulley
discs exert a clamping force on a drive belt, which is located between said pulley discs,
such that torque transmission between said pulleys and said drive belt is enabled. The
clamping force and the coefficient of friction between drive belt and pulley discs
determine the maximum torque at which said torque transmission occurs virtually
15 without mutual movement of drive belt and pulley discs, i.e. without belt slip. The ratio
between the cylinder pressure in the piston/cylinder assembly of the first pulley and that
in the piston/cylinder assembly of the second pulley determines the transmission ratio,
i.e. the ratio between a rotational speed of the first and second pulley. The control
system is capable of both clamping force control and transmission ratio control through
20 determining the cylinder pressure for each of said pulleys. To this end the known control
system is provided with a hydraulic circuit connecting the piston/cylinder assemblies to a
pump and a reservoir for hydraulic medium and comprising two electronically
controllable valves. The control system is furthermore provided an electronic control unit
generating a respective control current for each valve in the hydraulic circuit at least
25 based on a torque to be transmitted and on the rotational speed of the pulleys.

In the known control system the electronic control unit comprises two
independently operating modules. A first module takes care of the clamping force control
by setting the cylinder pressure in the piston/cylinder assembly of the first pulley through
generating a first control current operating a first valve. Since the mechanical efficiency
30 of the CVT decreases with increasing clamping force, the control system is usually
arranged such that the cylinder pressure in the piston/cylinder assembly of the first
pulley is maintained at a lowest possible level without belt slip occurring. Thereto the
control system determines the minimum cylinder pressure in the first piston/cylinder
assembly needed to prevent slip of the drive belt based on a torque to be transmitted by
35 the transmission. In the known art said torque to be transmitted by the transmission is
approximated on the safe side by adding to the actual torque level a value of 0.3 times

the maximum possible torque level. Thus, the safety factor with which the actual torque level is multiplied to calculate the torque to be transmitted by the transmission is thus 1.3 at the maximum possible torque to be transmitted, but increases rapidly with a decreasing level of the torque to be transmitted. The technical effect of applying a safety factor being that belt slip is prevented in a manner and at a level practically satisfactory, even during abrupt and/or unpredicted changes in the torque to be transmitted. A second module takes care of the transmission ratio control by setting the cylinder pressure in the piston/cylinder assembly of the second pulley through generating a second control current operating a second valve.

10 It is an object of the invention to provide for a solution to the desire to improve the performance and efficiency of the CVT by lowering the safety factor while still effectively preventing slip of drive belt.

Although, in general the known control system provides a simple and stable CVT control, it was found that after prolonged use, drive belts can show an unexpected amount of wear having a slight adverse effect on the durability of the CVT. It is a further object of the present invention to identify the problem underlying unexpected wear of the drive belt and to provide for a solution, thereby improving the durability of the CVT.

It was found that said wear is due to the occurrence of mutual movement of drive belt and pulley discs, i.e. belt slip, which suggested that during operation of the CVT situations can occur wherein the clamping force control is unable to adequately prevent belt slip. So, even though in the known art a relatively large safety factor is applied to the value for the torque to be transmitted, belt slip still remains a problem. These practical findings suggest that it is not possible to lower the safety factor without compromising the durability of the drive belt. However, according to the invention, it appeared that belt slip only occurred at a high rate of change of the transmission ratio. It was furthermore found that said belt slip occurs between the pulley discs of a specific pulley and more in particular, in case of the CVT known from EP-A-0.451.887, the pulley discs of the second pulley, being the pulley used to control the transmission ratio.

According to the invention the control system and CVT having the features defined in the characterising portion of claim 1 advantageously prevents the occurrence of belt slip and in doing so provides for a CVT with an improved durability and efficiency. The control system according to the invention is characterised by the feature that it determines a minimum cylinder pressure to prevent belt slip not only for the first pulley, but also for both for the first and the second pulley. In effect this means the clamping forces of both pulley are explicitly calculated. Based on these minimum cylinder pressures and on the ratio between the rational speeds of the first and second pulley,

i.e. the transmission ratio, the control system then determines and controls both cylinder pressures to be equal, or higher than, the respective minimum cylinder pressure. In this manner it is realised that at all times the belt slip both between the pulley discs of the first and of the second pulley is effectively prevented. Although in most operational
5 circumstances the minimum cylinder pressure in the first piston/cylinder assembly will be the most critical in respect to belt slip, the control system according to the invention will also prevent belt slip if the minimum cylinder pressure in the second piston/cylinder assembly is the most critical such as at a high rate of change of the transmission ratio.

It is noted that, in contrast to the state of the art where only one cylinder pressure
10 is actively controlled, the control system according to the invention determines both the cylinder pressure in the first and in the second piston cylinder assembly. It is common practice to use a feedback loop, wherein the actual value of a variable is fed back into a control system, when determining said variable. Therefore, it would appear that the control system according to the invention needs to be provided with two pressure
15 sensors, one for each cylinder pressure. However, according to the invention, sufficient accuracy may be obtained, if only one cylinder pressure is measured using a pressure sensor and the other cylinder pressure is calculated from said measured cylinder pressure and the rotational speed of the pulleys as well as some transmission parameters. The cost of an additional pressure sensor thus being avoided.

Another advantage of the invention is that said approximation of the torque to be
20 transmitted by the transmission may be made less safe compared to the known art without compromising the durability of the CVT. It was found that, when using the control system according to the invention, the torque to be transmitted by the transmission may be approximated by taking the level of the actual torque for each of said first and second
25 pulley multiplied by a safety factor which is equal to 1.3 in a predominant part of a range of actual torque levels. The of specific size of said part depending on the transmission ratio. In this manner a significant improvement of the overall efficiency of the transmission may be achieved.

According to an elaboration of the invention a cylinder pressure is maintained at a
30 substantially higher level when a rate of change of the transmission ratio is relatively large than when said transmission ratio is constant. This may for example be effected by increasing the safety factor with an increasing rate of change of the transmission ratio. Since it was found that belt slip mainly occurs during a changing transmission ratio, the technical effect of this measure is that belt slip is prevented and that the performance
35 and durability of the CVT is improved. [According to the invention the relationship

between the rate of change, RC, of the transmission ratio is given by the following equation:

$$RC = -M_{Nf/Ns} \cdot Ns \cdot Ff \cdot \left(KsKf - \frac{Fs}{Ff} \right)$$

5 wherein:

- $M_{Nf/Ns}$ is an experimentally determined (positive) parameter which varies with the ratio of the rotational speeds of said pulleys (4, 5),
- Ff is the force with which the drive belt (1) is clamped between the discs (8, 9) of the first pulley (4),
- 10 - Fs is the force with which the drive belt (1) is clamped between the discs (10, 11) of the second pulley (5),
- $KsKf$ is the ratio of said forces Fs and Ff at which said rate of change would be zero.

From the equation it may be concluded that, if the transmission ratio defined as
 15 the rotational speed of the first pulley divided by the rotational speed of the second pulley increases, a desired rate of change of the transmission ratio may only be achieved at a certain minimum Fs and thus at a certain further minimum cylinder pressure in the piston/cylinder assembly of the second pulley. If the transmission ratio decreases, a desired rate of change of the transmission ratio may only be achieved at a
 20 certain minimum Ff and thus at a certain further minimum cylinder pressure in the piston/cylinder assembly of the first pulley. Thus, if the control system of the CVT is provided with an input signal representing a desired rate of change of the transmission ratio, a further minimum cylinder pressure may be determined either for the first or for the second pulley using the said equation. Based on this further minimum cylinder
 25 pressure, on said minimum cylinder pressures and on the transmission ratio, the control system may then determine and control both cylinder pressures to be equal to, or higher than, the respective minimum and/or further minimum cylinder pressures. In this manner it is at all times possible to effectively prevent belt slip both between the pulley discs of the first and of the second pulley and to reliably achieve a desired rate of change of the
 30 transmission ratio.

According to a further development of the invention, the control system is provided with change rate restriction means that are capable restricting the rate of change of the transmission ratio in case the flow of hydraulic medium delivered by the pump is insufficient to maintain the desired cylinder pressures. Said change rate restriction
 35 means may be able to determine the difference between the actual flow of hydraulic medium delivered by the pump and the flow required to achieve said further minimum

cylinder pressure and thus to achieve said desired rate of change. Said change rate restriction means are then arranged such that, as long as said difference is negative, the desired rate of change is reduced. Alternatively, the change rate restriction means may be able to determine whether the hydraulic system is capable of controlling an actual
5 cylinder pressures to a desired level. If the change rate restriction means detect that the actual cylinder pressure does not reach the desired level, the desired rate of change is reduced. The change rate restriction means ensure that the hydraulic system is at all times capable of generating said further minimum cylinder pressure and belt slip is prevented even when the originally desired rate of change of the transmission ratio
10 would yield belt slip.

As is known in the art, the response of the hydraulic system and of rotating parts of the transmission to a change in the control currents generated by the electronic control unit is often non-linear. Because of said non-linear response the control system is usually unable to accurately control the cylinder pressures to their respective desired
15 level. This non-linear behaviour has an adverse effect on the accuracy with which the cylinder pressures may be controlled and therewith on the efficiency of the transmission. It is, for instance, not feasible to use the integrating action of a PID-regulator due to said non-linear behaviour. Fast changes of the transmission ratio are difficult or even impossible to achieve reliably, because for in this case relatively large differences
20 between the cylinder pressure of the first and of the second pulley are needed, in which case the non-linear behaviour is even more pronounced. This is especially important if a relatively small safety factor is adopted, as is allowed by control system according to the invention. It is therefore advantageous for the control system to be able to account for the non-linear response of the transmission. To this end the control system may be
25 provided with linearisation module containing a mathematical representation of a mass balance of the hydraulic system. Such a mass balance may be construed in a known manner from the flow of hydraulic medium circulated by the pump, the flow characteristic of the valves, and the flow to and from the piston/cylinder assemblies when the transmission ratio changes. Incorporating leakage flows and a value for the
30 compressibility of the hydraulic medium in said mass balance can improve the accuracy of the control system even further. The mathematical representation of the mass balance is incorporated in the linearisation module of the control system such that the system can determine one or more control current required for effecting a desired pressure response in the hydraulic circuit. In a further development of the invention the
35 mathematical representation is contained in a sub-unit which is physically separable

from the electronic control unit. This allows the control system to be easily adopted to several layouts of the hydraulic system by exchanging the sub-unit.

According to the invention it is preferable to use a mathematical representation of the hydraulic circuit based on flows of hydraulic medium, because the said flows may be derived directly from known transmission variables such as the rotational speed of a pulley drivingly associated with the pump and the rate of change of the transmission ratio, which determines the flows to and from the piston/cylinder assemblies of the pulleys.

According to a further elaboration of the invention the electronic control unit may comprise separate control modules for clamping force control and for transmission ratio control. The first control module controls the clamping force and is capable of generating a first control current for operating the first valve and the second control module controls the transmission ratio and is capable of generating a second control current for operating the second valve. This set-up of the electronic control unit is particularly suited for a hydraulic system wherein the first valve is a pressure control valve which determines the cylinder pressure of the first pulley and the second valve is a flow control valve which controls a flow of hydraulic medium to and from the piston/cylinder assembly of the second pulley. This type of hydraulic system allows the cylinder pressure of the second pulley to become only as high as the cylinder pressure of the first pulley. However, the design of the piston/cylinder assemblies is such that clamping force of the first pulley can become higher than that of the second pulley. The second control module incorporates both a PI-regulator and said linearisation module, so that the control of the cylinder pressure of the second pulley is more accurate and the transmission ratio is controllable with a high degree of accuracy. The first control module determines said minimum cylinder pressures and said further minimum cylinder pressure, as well as a desired ratio of the first and second cylinder pressures, based on torque signal representing a torque to be transmitted by the transmission multiplied by a safety factor, signals representing the rotational speed of the pulleys and a signal representing a desired rate of change of the transmission ratio. Subsequently, the first control module selects the cylinder pressure for the first pulley to be the highest of a cylinder pressure:

- given by the minimum cylinder pressure in the piston/cylinder assembly of the first pulley, or
- given by said desired ratio of the first and second cylinder pressures and a minimum cylinder pressure in the piston/cylinder assembly of the second pulley, or

- given by the further minimum cylinder pressure in the piston/cylinder assembly of the first pulley, or
- given by said desired ratio of the first and second cylinder pressures and a further minimum cylinder pressure in the piston/cylinder assembly of the second pulley.

5 Based on a pressure difference signal representing the difference between said highest cylinder pressure of the first pulley and the actual cylinder pressure of the first pulley measured by means of a pressure sensor and on the valve pressure/current characteristic, an appropriate control current for operating the first valve is generated by the first module. The second control module determines the transmission ratio by
10 controlling the rotational speed of the second pulley based on a speed difference signal representing the difference between a measured rotational speed of the second pulley and a desired rotational speed of the second pulley which is calculated from the measured rotational speed of the first pulley and the desired transmission ratio. The first and second control modules are capable of mutually providing each other with a signal
15 at least representing the cylinder pressure in the first piston cylinder assembly and said desired rotational speed of the second pulley. This elaboration of the invention has the advantage, that the control system may be used in combination with the so called Master/Slave hydraulic layout which is widely used in contemporary CVTs and provides for a relatively simple and cost effective transmission control.

20 According to the invention the CVT is suited for application in a motor vehicle having an engine with an engine shaft and a drive shaft for driving driven wheels of the vehicle, in which case it is preferred that the first pulley is drivingly connected to the first pulley and the engine shaft is drivingly connected to the second pulley. The control system and CVT according to the invention are particularly suited for use in combination
25 with an adjustable clutch applied in the torque path between engine and driven wheels, which clutch is adjusted to be capable of transmitting a maximum amount of torque, said maximum amount of torque being smaller than a torque transmittable by the continuously variable transmission without relative movement between the drive belt and the pulley discs. The technical effect of such a combination of adjustable clutch and CVT
30 according to the invention being that belt slip virtually eliminated and that a small safety factor may be applied improving the fuel efficiency of the motor vehicle.

The invention will now be elucidated further with reference to the figures.

Figure 1 shows a mechanical layout of a CVT according to the prior art.

Figure 2 shows a electro-hydraulic control system according to the prior art.

35 Figures 3 through 5 are schematic representations of control systems according to the invention.

Figure 6 shows a graph of the safety factor in relation to the actual torque.

Figure 7 shows a CVT in a vehicular drive line.

In figure 1 a schematic representation of a CVT is shown. The CVT comprises a first rotatable pulley 4 and a second rotatable pulley 5 both provided with two pulley discs 8, 9 and 10, 11 respectively as well as a piston/cylinder assembly 12, 13 respectively for urging the pulley discs 8, 9, 10 and 11 towards each other under the influence of a hydraulic cylinder pressure P_f and P_s respectively in said piston cylinder assembly 12, 13 respectively. The pulley discs 8, 9, 10 and 11 exert a clamping force on a drive belt 1, which is located between said pulley discs 8, 9, 10 and 11, such that torque transmission between said pulleys 4 and 5 and said drive belt is enabled. The cylinder pressures P_f and P_s are maintained by allowing hydraulic medium to and from the respective piston cylinder assembly 12 and 13 via channels 6 and 7. The clamping force and the coefficient of friction between the pulley discs 8, 9, 10, and 11 and the drive belt 1 determine the maximum torque at which said torque transmission occurs virtually without mutual movement of drive belt 1 and pulley discs 8, 9, 10 and 11. The ratio between the cylinder pressure P_f and P_s determines the transmission ratio, i.e. the ratio between a rotational speed of said pulleys 4 and 5. The CVT is thus capable of transmitting an amount of torque from the first pulley 4 to the second pulley 5 at a transmission ratio which is continuously variable within a range of possible transmission ratios. Such CVTs are widely used in particular in automotive applications.

The electro-hydraulic control system 15, 16, 17, 18, 20, 21 shown in figure 2 is generally known as the Master/Slave hydraulic layout, since at any given time the cylinder pressure P_s in the piston/cylinder assembly 13 of the second or slave pulley 5 is bound by the level of the cylinder pressure P_f in the piston/cylinder assembly 12 of the first or Master pulley 4. The piston/cylinder assembly 13 of the second pulley 5 has a larger piston surface area than that of the first pulley 4, so that, although the pressure ratio P_s/P_f is 1 at most, the ratio of the clamping force exerted by the first pulley and the clamping force of the second pulley 5 may become larger than 1. Usually the ratio between the piston surfaces of the second pulley 5 and the first pulley 4 is about 2 to 2.5. The main functions of the control system 15, 16, 17, 18, 20, 21 are to, on the one hand, control the cylinder pressures P_f and P_s in the first and second piston/cylinder assemblies 12, 13, so that a desired speed ratio of the rotational speeds of the pulleys 4 and 5 is maintained, i.e. ratio control, and to, on the other hand, ensure that torque can be transmitted between the drive belt 1 and the first and second pulleys 4 and 5 virtually without mutual relative movement, i.e. clamping force control.

The control system 15, 16, 17, 18, 20, 21 is provided with a hydraulic circuit 15, 16, 20, 21 having two valves 15 and 16 as well as with an electronic control unit 17, 18, 19 comprising two control modules for generating control currents I_f and I_s to operate said valves 15 and 16. A Pump 20 is present for generating a flow of hydraulic medium from a reservoir 21. The valves 15 and 16 determine the cylinder pressure P_f and P_s in the first and in the second piston/cylinder assembly 12 and 13 respectively by allowing hydraulic medium from the pump 20 to said assemblies 12 and 13. Excess medium in the hydraulic system is discharged into said reservoir 21. In the known art, the electronic control unit 17, 18 has a first control module 17 which performs the clamping force control and a second control module 18 which performs the ratio control. The clamping force control and the ratio control are completely independent, so that a simple and adjustable control system 15, 16, 17, 18, 20, 21. Such an approach, however, has the disadvantage mentioned in the above.

Figures 3 through 5 show schematic representations of the control system 15, 16, 17, 18, 19, 20, 21 according to the invention. It is noted that these specific representations are intended only for clarification of the invention. In practice the control system 15, 16, 17, 18, 19, 20, 21 according to the invention may be effected in several ways.

In figure 3 a graphical representation of the main function blocks I, II, III and IV which may be recognised in the control system 15, 16, 17, 18, 19, 20, 21 according to claim 1 is shown. Block I has inputs for three signals, being a signal N_f representing the rotational speed of the first pulley 4, a signal N_s representing the rotational speed of the second pulley 5 and a signal T_t representing the torque to be transmitted by the transmission. From these three signals a minimum first cylinder pressures $P_{f,min}$ and a minimum second cylinder pressure $P_{s,min}$ required for torque transmission between the drive belt 1 and the pulleys 4 and 5 substantially without mutual relative movement are determined. Constants such as a coefficient of friction of the contact between pulley disc 8, 9, 10 or 11 and the drive belt 1 and a surface areas of pistons of the piston/cylinder assemblies 12, 13 are taken into account in a manner known to the man skilled in the art. Subsequently, in block II the cylinder pressures P_f and P_s are selected at least such that they are larger than the minimum required cylinder pressures $P_{f,min}$ and $P_{s,min}$ respectively. Finally, in block III, the control modules generates the appropriate control currents I_f and I_s for controlling said valves so that the cylinder pressure of the first pulley 4 is equal to P_f and that the cylinder pressure of the second pulley 5 is equal to P_s . The selection of P_f and P_s made in block II usually also has to satisfy the requirement that a certain transmission ratio is obtained or maintained. To this end block

IV may be present. In block IV the cylinder pressure ratio P_f/P_s of the first cylinder pressure P_f and of the second cylinder pressure P_s is determined based on said signals N_f , N_s and T_t as well as a signal N_f/N_s representing the ratio of the rotational speeds of said pulleys 4 and 5. In block II the pressures P_f and P_s may now be selected by making
5 either P_f equal to $P_{f,min}$ or P_s equal to $P_{s,min}$ and by selecting the other cylinder pressure P_s or P_f respectively so that said required cylinder pressure ratio P_f/P_s is obtained. For efficiency reasons it is desirable to select the lowest possible cylinder pressures P_f and P_s , so that it may be concluded that, if the ratio of the cylinder pressure P_f of the first pulley 4 and of the cylinder pressure P_s of the second pulley 5 is
10 larger than 1 P_s is made equal to $P_{s,min}$ and if the latter ratio is smaller than 1 P_f is made equal to $P_{f,min}$.

In figure 4 a graphical representation of the main functional blocks I, II, III, IV and V which may be recognised in the control system 15, 16, 17, 18, 19, 20, 21 according to claim 4 is shown. In figure 4 function block V has been added to the function blocks I, II,
15 III and IV shown in figure 3. Block V has a signal ROC representing a desired rate of change for the transmission ratio as an input. As was explained in the above, in order to achieve a certain rate of change of the transmission ratio a further minimum cylinder pressure $P_{ff,min}$, $P_{sf,min}$ respectively can be determined for cylinder pressure P_s , P_f respectively in the piston/cylinder assembly 12, 13 respectively of the pulley 4 or 5 which
20 rotational speed decreases during a change of the transmission ratio. Subsequently, in block II the cylinder pressures P_f and P_s are selected at least such that they are larger than both the minimum required cylinder pressures $P_{f,min}$, $P_{s,min}$ respectively and the further minimum $P_{ff,min}$ or $P_{sf,min}$. Again, the cylinder pressure P_f and P_s must also satisfy a cylinder pressure ratio P_f/P_s as prescribed by block IV.

25 Figure 5 shows a graphical representation of the electronic control unit 17, 18, 19 of a control system 15, 16, 17, 18, 19, 20, 21 particularly suited for use in combination with the so called Master/Slave hydraulic layout. The electronic control unit 17, 18, 19 comprises separate control modules 17 and 18 for clamping force control and for transmission ratio control. The first control module 17 controls the clamping force and is
30 capable of generating a first control current I_f for operating the first valve 15 of the Master/Slave hydraulic system and the second control module 18 controls the transmission ratio and is capable of generating a second control current I_s for operating the second valve 16. The second control module 18 incorporates both a PI-regulator having a linear response and a linearisation module 19, so that the control of the
35 cylinder pressure P_s of the second pulley 5 is more accurate and the transmission ratio is controllable with a high degree of accuracy. The first control module 17 determines

the minimum cylinder pressures $P_{f,min}$ and $P_{s,min}$ and said further minimum cylinder pressure $P_{ff,min}$ or $P_{sf,min}$, as well as a ratio of the first and second cylinder pressures P_f/P_s , based on torque signal T_t representing a torque to be transmitted by the transmission T_p multiplied by a safety factor S_f , signals N_f and N_s , respectively
5 representing the rotational speed of the pulleys, and a signal ROC, representing a desired rate of change of the transmission ratio. Subsequently, the first control module 17 selects the cylinder pressure P_f for the first pulley 4 to be the highest $HP_{f,min}$ of a cylinder pressure:

- given by the minimum cylinder pressure $P_{f,min}$ in the piston/cylinder assembly 12 of
10 the first pulley 4, or
- given by said ratio of the first and second cylinder pressures P_f/P_s and a minimum cylinder pressure $P_{s,min}$ in the piston/cylinder assembly 13 of the second pulley 5, or
- given by the further minimum cylinder pressure $P_{ff,min}$ in the piston/cylinder assembly 12 of the first pulley 4, or
- 15 - given by said ratio of the first and second cylinder pressures P_f/P_s and a further minimum cylinder pressure $P_{sf,min}$ in the piston/cylinder assembly 13 of the second pulley 5.

Based on a pressure difference signal representing the difference between said highest cylinder pressure $HP_{f,min}$ of the first pulley 4 and the actual cylinder pressure
20 $P_{f,a}$ of the first pulley 4, measured by means of a pressure sensor, and on the pressure/current characteristic of the first valve 15, an appropriate control current I_f for operating the first valve 15 is generated by the first module 17.

The second control module 18 determines the transmission ratio by controlling the rotational speed of the second pulley based on a speed difference signal representing
25 the difference between a measured rotational speed N_s of the second pulley 5 and a desired rotational speed $N_{s,d}$ of the second pulley 5 which is calculated from the measured rotational speed N_f of the first pulley 4 and the desired transmission ratio $N_f/N_{s,d}$. The first and second control modules 17 and 18 are capable of mutually providing each other with a signal S_f and S_s at least representing the cylinder pressure
30 P_f in the first piston cylinder assembly 12 and said desired rotational speed $N_{s,d}$ of the second pulley 5.

Figure 6 is a graph illustrating the dependency of the torque level represented by a torque signal T_t that is equal to an actual torque to be transmitted T_p multiplied by a safety factor S_f . The line $T=T_p$ represents the actual torque to be transmitted by the
35 transmission. The line marked ' T_t , prior art' represents the torque level represented by the signal T_t according to the prior art. After dividing T_t by T_p the dotted line is found that

represents a safety factor S_f according to the prior art. It can be seen that only at the maximum torque $T_{p,max}$ said safety factor S_f is equal to 1.3.

According to the invention the safety factor S_f is constant and equal to 1.3 in a large part of the range of possible torque values from $T_{p,min}$ through to $T_{p,max}$ as is
5 illustrated in figure 6. The torque level represented by the signal T_t is thus found by multiplying T_p with 1.3. At torque values below T_g the safety factor S_f according to the invention is made to increase rapidly, so that the product of S_f and T_p remains essentially constant at 1.3 times T_g . The latter is necessary, because inevitable
10 disturbances in the actual torque to be transmitted T_p have an absolute character, so that their influence is particularly significant in the lower part of said range of possible torque values. The strategy for the level of the safety factor according to the invention allows for a relatively simple determination of the torque signal T_t . From figure 6 it appears that on average the safety factor S_f according to the invention is smaller than the safety factor according to the prior art. This effect of this being that on average the
15 clamping forces are smaller and the CVT efficiency is improved as a consequence.

Figure 7 shows a schematic representation of the application of a CVT in the drive line of a motor vehicle. The motor vehicle is provided with an engine 22 having an engine shaft 23. The engine shaft 23 being drivingly connected to the second pulley 5 of a CVT. The first pulley 4 of the CVT is drivingly connected to a drive shaft 24 for driving
20 the driven wheels 25 of the motor vehicle. During operation of the motor vehicle driving power is transmitted from the engine 22 through the drive belt 1 to the driving wheels, whereby the CVT is capable continuously varying the ratio of drive shaft torque and drive shaft rotational speed. An adjustable clutch 26 may be adopted in the drive line at a location between the engine 22 and driven wheels 25. If the clutch is adjusted to be
25 able to transmit an amount of torque which is somewhat smaller than the torque to be transmitted by the transmission T_p , the occurrence of belt slip due to unexpected changes in a drive line torque level is effectively avoided. Such unexpected changes may originate from the driven wheels 25, for example when they run over a bump or a hole in a road surface.

CLAIMS

1. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised, the continuously variable transmission comprising a drive belt (1) located between pulley discs (8, 9, 10 and 11) of a first pulley (4) and of a second pulley (5), the pulleys (4, 5) being rotatable at a rotational speed and being operable by means of a first and a second piston/cylinder assembly (12, 13) respectively, and the control system (15, 16, 17, 18, 19, 20, 21) controls the respective cylinder pressure (P_f or P_s) in said first and second piston/cylinder assemblies (12, 13), at least based on a torque signal (T_t) representing the torque to be transmitted by the transmission and two speed signals (N_f , N_s) representing the rotational speeds (N_f , N_s) of said first and second pulley (4, 5), for clamping said drive belt (1) between said discs (8, 9, 10 and 11) thereby enabling torque transmission between said pulleys (4, 5) and said drive belt (1), **characterised in that**, during operation of the transmission the control system (15, 16, 17, 18, 19, 20, 21) determines a minimum cylinder pressure ($P_{f,min}$, $P_{s,min}$) for each of said first and said second piston/cylinder assembly (12, 13), the determination of said minimum cylinder pressures ($P_{f,min}$, $P_{s,min}$) occurring on a continuous basis, at which minimum cylinder pressure ($P_{f,min}$, $P_{s,min}$) said torque transmission occurs virtually without mutual movement of the drive belt (1) and the respective pulley discs (8, 9 and 10, 11), and in that, for each of said first and said second piston/cylinder assembly (12, 13), the control system (15, 16, 17, 18, 19, 20, 21) controls the cylinder pressures (P_f and P_s) to a level which is at any time equal to, or higher than, the respective minimum cylinder pressure ($P_{f,min}$, $P_{s,min}$).
2. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 1, whereby an actual torque to be transmitted by the transmission (T_p) varies within a torque range ($T_{p,min}$; $T_{p,max}$) of possible values, **characterised in that**, in a predominant part of said torque range ($T_{p,min}$; $T_{p,max}$) said torque signal (T_t) represents the actual torque to be transmitted (T_p) multiplied by a safety factor substantially equal to 1.3.
3. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised in particular according to claim 1 or 2, the continuously variable transmission comprising a drive belt (1) located

between pulley discs (8, 9, 10 and 11) of a first pulley (4) and of a second pulley (5), the pulleys (4, 5) being rotatable at a rotational speed and being operable by means of a first and a second piston/cylinder assembly (12, 13) respectively, and the control system (15, 16, 17, 18, 19, 20, 21) controls the respective cylinder pressure (Pf or Ps) in said first and second piston/cylinder assemblies (12, 13), at least based on a torque signal (Tt) representing the torque to be transmitted by the transmission and two speed signals (Nf, Ns) representing the rotational speeds of said first and second pulley (4, 5), for clamping said drive belt (1) between said discs (8, 9, 10 and 11) thereby enabling torque transmission between said pulleys (4, 5) and said drive belt (1), **characterised in that**, during operation of the transmission wherein a rate of change of the ratio of the rotational speeds of said pulleys (4, 5) is relatively large, at least one cylinder pressure (Pf or Ps) is maintained at a substantially higher level than during stationary operation of the transmission, wherein the ratio of the rotational speeds of said pulleys (4, 5) is virtually constant.

15

4. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 1, 2 or 3, **characterised in that**, during operation of the transmission the control system (15, 16, 17, 18, 19, 20, 21) determines a further minimum cylinder pressure (Pff,min or Psf,min) in one of said first and second piston cylinder assembly (12, 13) based on a rate of change signal (ROC) representing a desired rate of change of the ratio of the rotational speeds of said pulleys (4, 5), at which further minimum cylinder pressure (Pff,min or Psf,min) said desired rate of change may be achieved, and in that, for the respective piston/cylinder assembly (12 or 13), the control system (15, 16, 17, 18, 19, 20, 21) controls the respective cylinder pressure (Pf or Ps) to a level which is at any time equal to, or higher than, the respective further minimum cylinder pressure (Pff,min or Psf,min).

5. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 4, **characterised in that**, the relationship between the rate of change, RC, of the ratio of the rotational speed of said pulleys (4, 5) and said clamping of the belt (1) between the pulley discs (8, 9, 10 and 11) is given by the equation:

35
$$RC = -M_{Nf/Ns} \cdot Ns \cdot Ff \cdot \left(KsKf - \frac{Fs}{Ff} \right)$$

wherein:

- M_N/N_s is an experimentally determined (positive) parameter which varies with the ratio of the rotational speeds of said pulleys (4, 5),
- F_f is the force with which the drive belt (1) is clamped between the discs (8, 9) of the first pulley (4),
- F_s is the force with which the drive belt (1) is clamped between the discs (10, 11) of the second pulley (5),
- $K_s K_f$ is the ratio of said forces F_s and F_f at which said rate of change would be zero.

10

6. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised, in particular according to any of the preceding claims, the continuously variable transmission comprising a drive belt (1) located between pulley discs (8, 9, 10 and 11) of a first pulley (4) and of a second pulley (5), the pulleys (4, 5) being rotatable at a rotational speed and being operable by means of a first and a second piston/cylinder assembly (12, 13) respectively, and the control system (15, 16, 17, 18, 19, 20, 21) comprising an electronic control unit (17, 18, 19) with a first control module (17) generating a first control current (I_f) for operating said first valve (15), a second control module (18) generating a second control current (I_s) for operating the second valve (18) and a hydraulic circuit (15, 16, 20, 21) for allowing hydraulic medium to and from said first and said second piston/cylinder assembly (12, 13), said circuit at least being provided with a first valve (15), a second valve (16), a pump (20) and a reservoir for hydraulic medium (21), characterised in that,

- said modules (17, 18) are capable of mutually providing each other with at least one signal (S_f , S_s),
- in that a control module (17 or 18) incorporates a mathematical representation of a mass balance of the hydraulic circuit (15, 16, 20, 21)
- and in that said control module (17 or 18) is capable of outputting a response signal representing a control current (I_f or I_s) required for effecting a desired pressure response of the hydraulic circuit (15, 16, 20, 21) based on said mathematical representation.

7. Control system (15, 16, 17, 18, 19, 20, 21, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 6, characterised in that, the control system (15, 16, 17, 18, 19, 20, 21)

comprises a sub-unit (19) physically separable from said control system (15, 16, 17, 18, 19, 20, 21), which sub-unit (19) contains said mathematical representation .

8. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission
5 and continuously variable transmission wherein such is utilised according to claim 6 or 7, the pump (20) circulating a variable flow (Q_{op}) of hydraulic medium through the hydraulic circuit (15, 16, 20, 21), **characterised in that**, said mathematical representation takes into account at least said flow generated by the pump (Q_{op}), the amount of flow through the valves (Q_{sa} , $Q_{sp}+Q_{pa}$) and the amount of flow to and/or
10 from the piston/cylinder assemblies (Q_{fp} and/or Q_{sp}).

9. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 8, **characterised in that**, the mathematical representation further takes into account
15 leakage of hydraulic medium from the piston/cylinder assemblies (12; 13) as well as a value for the compressibility of the hydraulic medium.

10. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to any one of
20 the claims 6 - 9 , wherein the first valve (15) determines the cylinder pressure (P_f) in the first piston/cylinder assembly (12) and wherein the second valve (16) determines a cylinder pressure (P_s) in the second piston cylinder assembly (13), **characterised in that**, the first valve (15) is a pressure control valve (15), which controls the maximum pressure in the hydraulic circuit by controlling a flow (Q_{sa}) from the pump (20) to a
25 reservoir (21) for hydraulic medium and in that the second valve (16) is a flow control valve (16), which controls flow (Q_{sp}) from the pump (20) to the second piston/cylinder assembly (13) and the flow (Q_{pa}) from the second piston/cylinder assembly (13) to said reservoir (21).

30 11. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 10, wherein the second control module (18) is capable of controlling the ratio of the rotational speeds of said pulleys (4, 5) by generating a second control current (I_s), based on a difference between an actual rotational speed of the second pulley (5) and a
35 desired rotational speed for said second pulley (5), for effecting a minimisation of said difference through adjusting the second valve (16), **characterised in that**, the second

control module (18) controls said ratio of the rotational speeds through generating a difference signal, representing said difference, which is fed through PI-regulator having a linear response and subsequently through a linearisation module, the response of which depends on a number of transmission variables and is based on a linearisation algorithm, the output signal of said linearisation module being the second control current (Is) and in that said modules (17, 18) are capable of mutually providing each other with at least one signal (Sf, Ss), representing respectively the cylinder pressure (Pf) in the first piston/cylinder assembly (12, 13) and said desired rotational speed of the second pulley (5).

10

12. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim ~~6 or~~ 11, **characterised in that**, the linearisation module at least comprises said mathematical representation of said mass balance of the hydraulic circuit (15, 16, 20, 21).

15

13. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 10, 11 or 12, **characterised in that**, the first control module (17) is capable of controlling said clamping of the drive belt (1) by generating a control current (If) for controlling the first valve (15) so that the cylinder pressure (Pf) in the piston/cylinder assembly (12) of the first pulley (4) is equal to the highest value of either:

20

- a minimum pressure (Pf,min) at which torque transmission between the first pulley (4) and the drive belt (1) occurs virtually without mutual movement, or

25

- a minimum pressure required for the cylinder pressure (Ps) in the piston/cylinder assembly (13) of the second variable pulley (5) to become equal to a minimum cylinder pressure (Ps,min) at which torque transmission between the second pulley (5) and the drive belt (1) occurs virtually without mutual movement, or

30

- a minimum pressure (Pff,min) at which the ratio of the rotational speed of the first and the second pulley (4, 5) decreases at a desired rate of change, or

- a minimum pressure required for the cylinder pressure (Ps) in the piston/cylinder assembly (13) of the second variable pulley (5) to become equal to a further minimum cylinder pressure (Psf,min) at which the ratio of the rotational speed of the first and the second pulley (4, 5) increases at a desired rate of change.

35

14. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 4 - 13, **characterised in that**, the control system (15, 16, 17, 18, 19, 20, 21) is provided with change rate restriction means for reducing said desired rate of change of the ratio
5 of the rotational speed of said pulleys (4, 5).

15. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 14, **characterised in that**, said change rate restriction means are capable of determining
10 the flow generated by the pump (Q_{op}) and a flow required for changing the ratio of said rotational speeds at a desired rate of change, and of reducing said desired rate of change when said flow generated by the pump (Q_{op}) is smaller than the flow required for changing the ratio of said rotational speeds.

15 16. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 14, **characterised in that**, said change rate restriction means are capable of determining an actual cylinder pressure (P_f or P_s) and a cylinder pressure required for changing the ratio of said rotational speeds at a desired rate of change, and of reducing said desired
20 rate of change when said actual cylinder pressure (P_f or P_s) is smaller than the cylinder pressure required for changing the ratio of said rotational speeds.

17. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to any of the
25 preceding claims wherein the cylinder pressure (P_f) in the first piston/cylinder assembly (12) is measured by means of a pressure sensor, **characterised in that**, the control system (15, 16, 17, 18, 19, 20, 21) is provided with calculating means for calculating the cylinder pressure (P_s) in the second piston/cylinder assembly (13) based signals at least representing said cylinder pressure (P_f) in the first piston/cylinder assembly (12), the
30 rotational speed of the first pulley (4) and the rotational speed of the second pulley (5).

18. Continuously variable transmission provided with a control system (15, 16, 17, 18, 19, 20, 21) according to any of the preceding claims.

35 19. Motor vehicle provided with an engine (22) having an engine shaft (23), a continuously variable transmission according to claim 16, and a drive shaft (24) for

driving driven wheels (25) of the motor vehicle, **characterised in that**, the first pulley (4) is drivingly connected to the drive shaft (24) and the second pulley (5) is drivingly connected to the engine shaft (23).

- 5 20. Motor vehicle according to claim 19, **characterised in that**, the motor vehicle comprises an adjustable clutch (26), which clutch (26) is adjusted to be capable of transmitting a maximum amount of torque from the engine (22) to the driven wheels (25), said maximum amount of torque being smaller than a torque transmittable by the continuously variable transmission without relative movement between the drive belt (1)
- 10 and the pulley discs (8, 9, 10 and 11).

FIG. 1

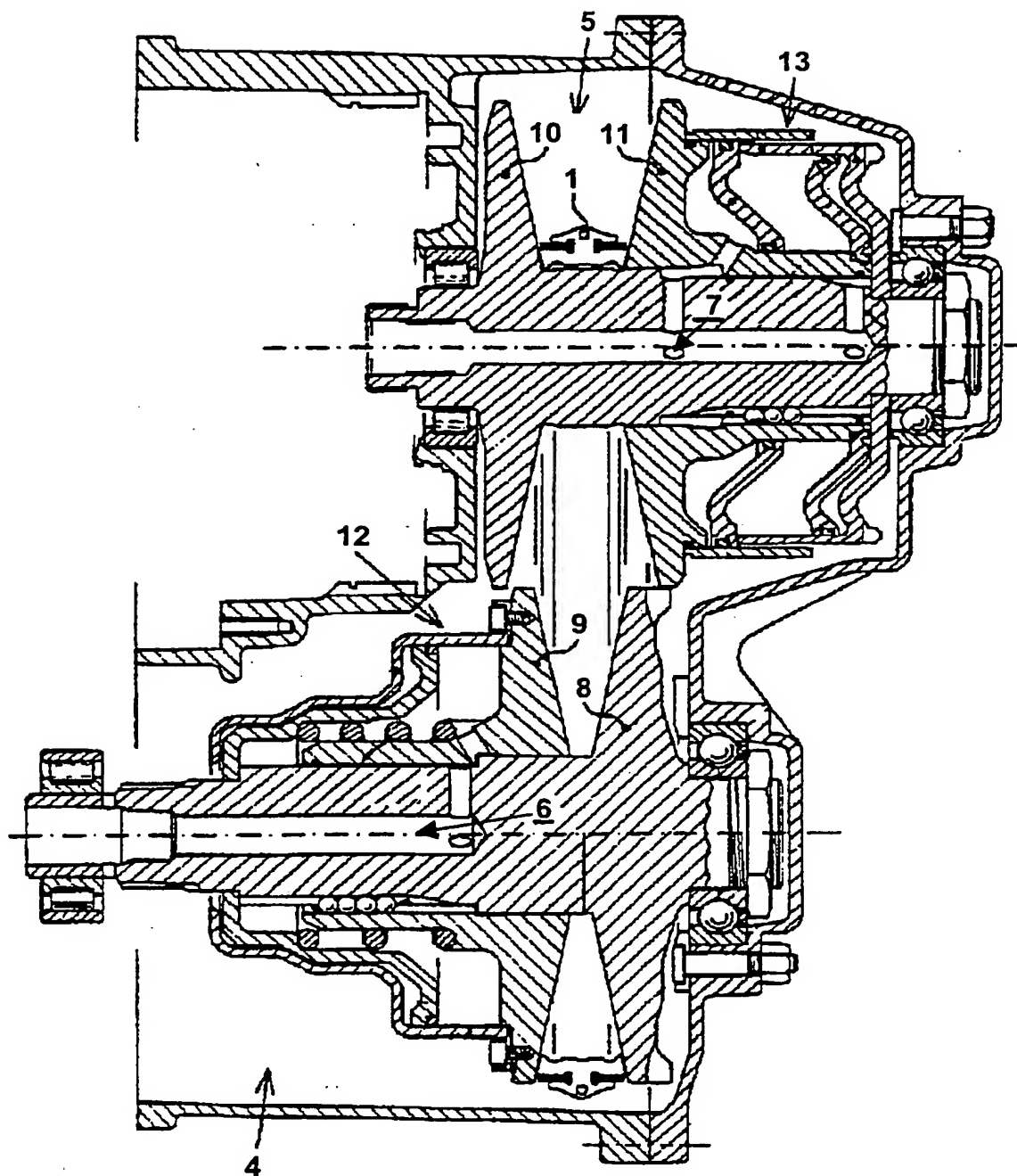


FIG. 2

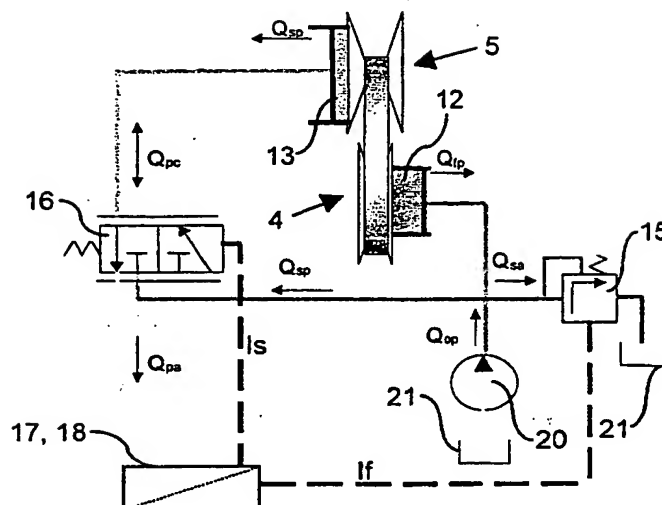


FIG. 3

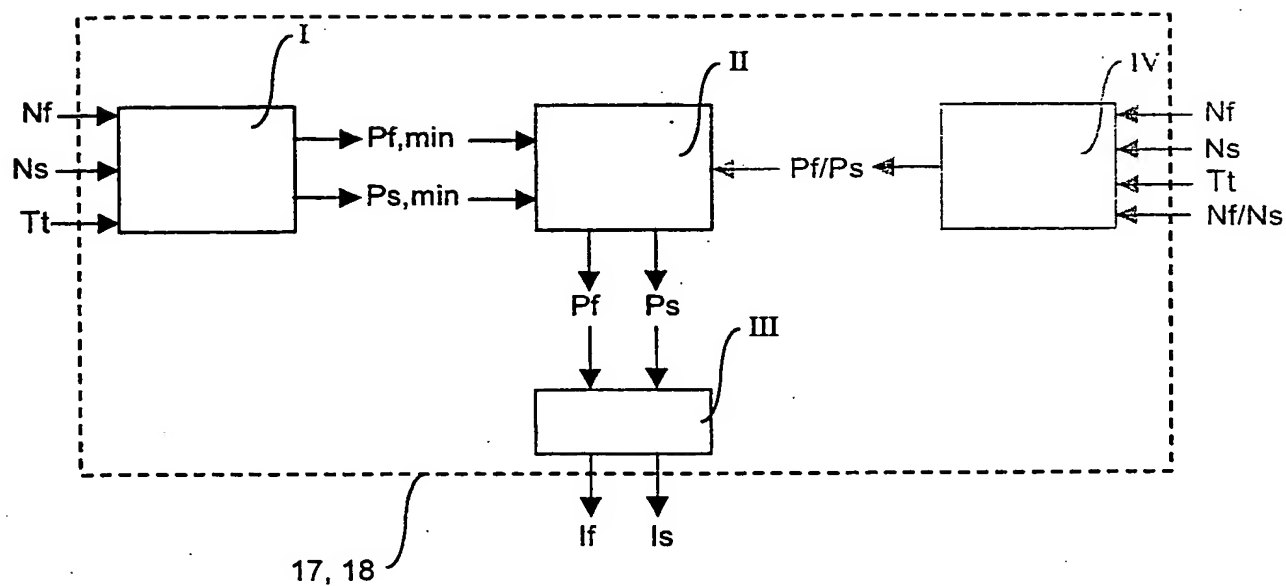


FIG. 4

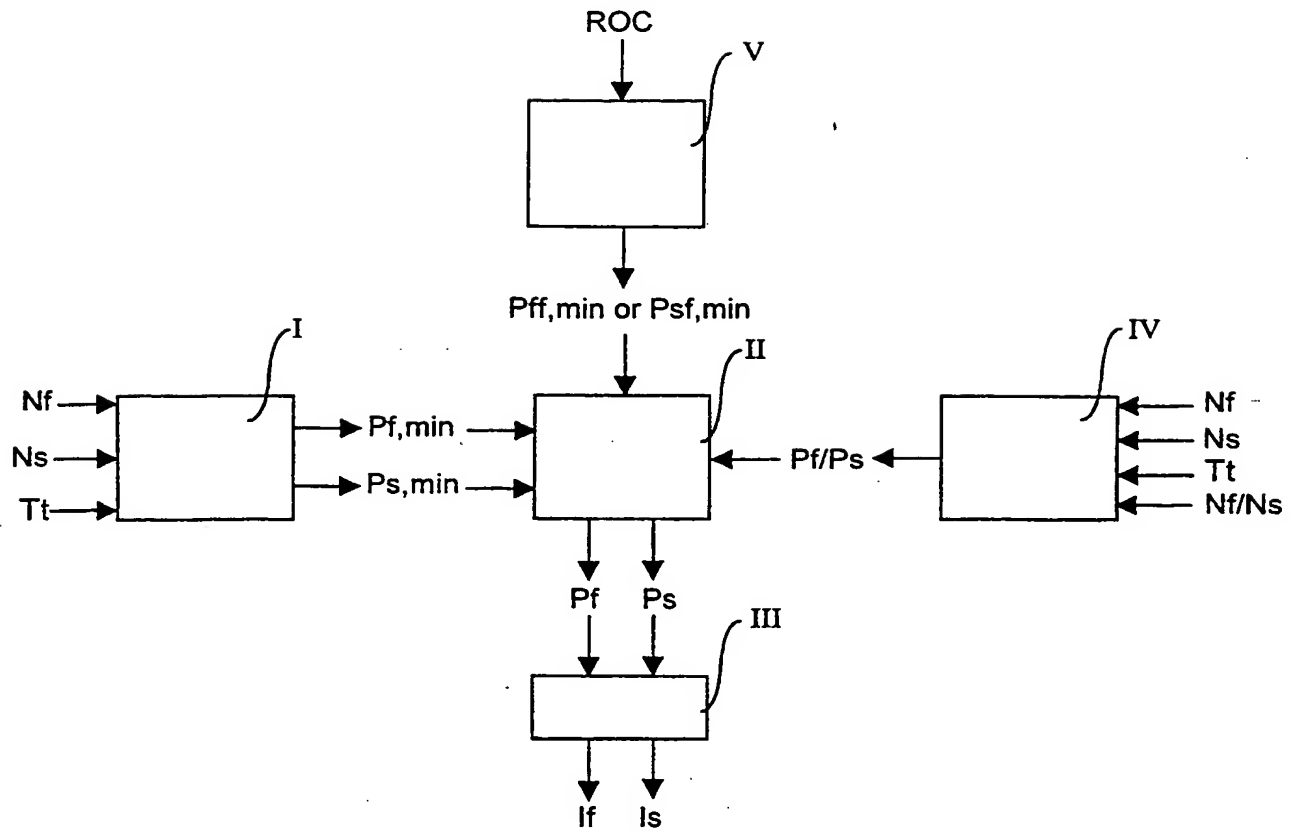


FIG. 5

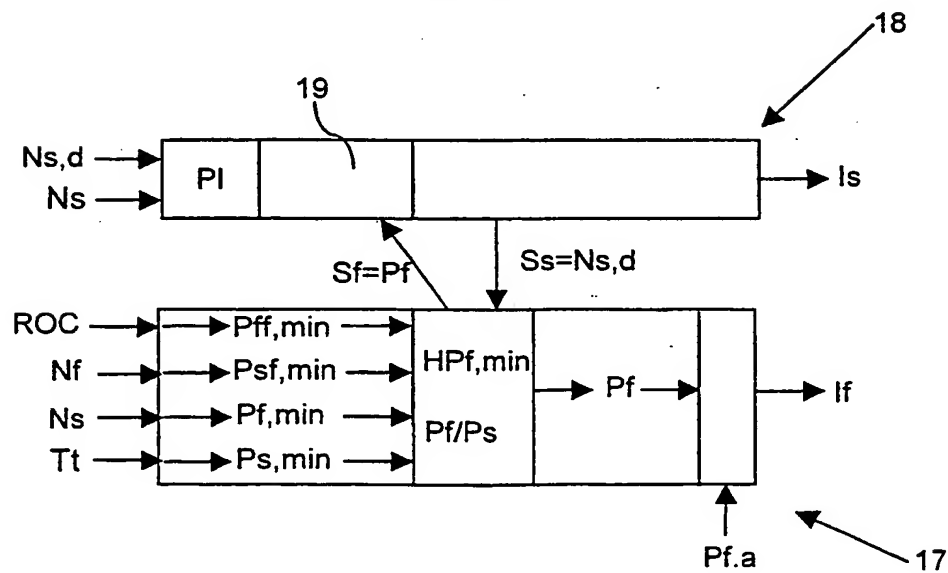


FIG. 6

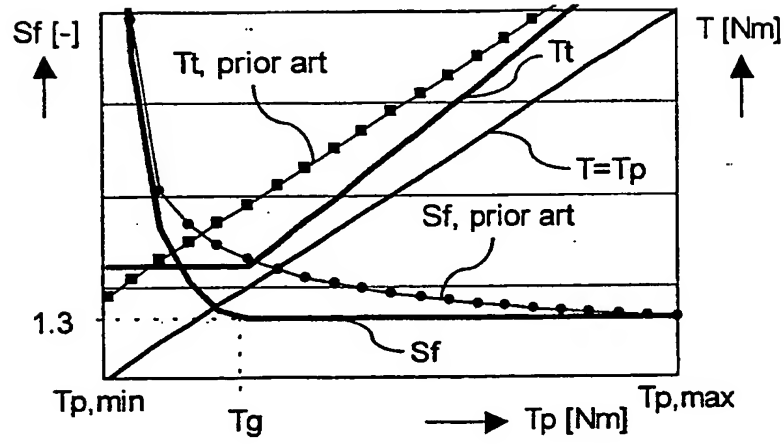
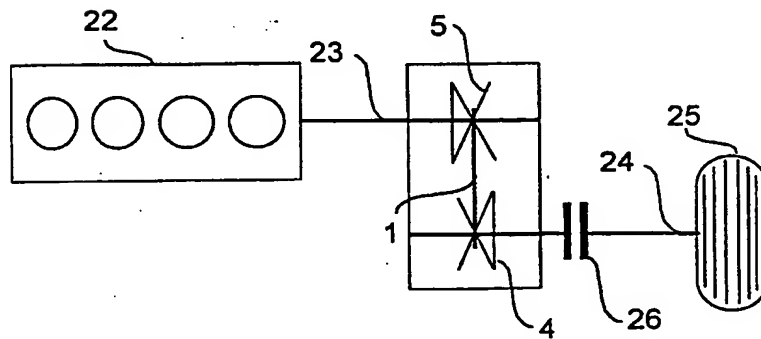


FIG. 7



PC 99/07000

IPC 7 F16H61/00

B. FIELDS SEARCHED

IPC 7 F16H

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
E	EP 0 969 230 A (HONDA MOTOR CO LTD) 5 January 2000 (2000-01-05) abstract paragraph '0006! - paragraph '0013! paragraph '0025! - paragraph '0035! figures 3,4,7	1,18
X	US 5 707 314 A (KASHIWABARA MASUO ET AL) 13 January 1998 (1998-01-13) abstract column 5, line 4 -column 6, line 44 column 7, line 17 - line 20 figures 2,3,5,6,9,10	1,18
A		2

X Further documents are listed in the continuation of box C.

X Patent family members are listed in annex.

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- "Z" document member of the same patent family

Date of the actual completion of the international search

10 May 2000

Date of mailing of the international search report

18/05/2000

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Wilson, M

INTERNATIONAL SEARCH REPORT

Inter-
national Application No
P 99/07000

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 569 114 A (TESHIMA DAIHEI ET AL) 29 October 1996 (1996-10-29) column 3, line 48 -column 4, line 7 column 6, line 7 - line 14 column 9, line 64 -column 10, line 16 figure 1	2
A	US 5 257 960 A (SATO KEIJI) 2 November 1993 (1993-11-02) abstract column 6, line 67 -column 7, line 54 column 9, line 22 -column 10, line 6 claims 1-5 figures 1,2A,2B	6
A	US 4 702 725 A (KOUNO KATSUMI ET AL) 27 October 1987 (1987-10-27) column 4, line 29 - line 56 figure 1	10

INTERNATIONAL SEARCH REPORT

...from [redacted] on patent family members

International Application No

PCT/EP 99/07000

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
EP 0969230	A	05-01-2000	JP 2000018347 A	18-01-2000
US 5707314	A	13-01-1998	JP 8285022 A	01-11-1996
US 5569114	A	29-10-1996	JP 2878925 B	05-04-1999
			JP 6288448 A	11-10-1994
US 5257960	A	02-11-1993	JP 2900286 B	02-06-1999
			JP 4171354 A	18-06-1992
US 4702725	A	27-10-1987	JP 1895535 C	26-12-1994
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			JP 61218862 A	29-09-1986

the maximum possible torque level. Thus, the safety factor with which the actual torque level is multiplied to calculate the torque to be transmitted by the transmission is thus 1.3 at the maximum possible torque to be transmitted, but increases rapidly with a decreasing level of the torque to be transmitted. The technical effect of applying a safety factor being that belt slip is prevented in a manner and at a level practically satisfactory, even during abrupt and/or unpredicted changes in the torque to be transmitted. A second module takes care of the transmission ratio control by setting the cylinder pressure in the piston/cylinder assembly of the second pulley through generating a second control current operating a second valve.

10 It is an object of the invention to provide for a solution to the desire to improve the performance and efficiency of the CVT by lowering the safety factor while still effectively preventing slip of drive belt.

Although, in general the known control system provides a simple and stable CVT control, it was found that after prolonged use, drive belts can show an unexpected amount of wear having a slight adverse effect on the durability of the CVT. It is a further object of the present invention to identify the problem underlying unexpected wear of the drive belt and to provide for a solution, thereby improving the durability of the CVT.

15 It was found that said wear is due to the occurrence of mutual movement of drive belt and pulley discs, i.e. belt slip, which suggested that during operation of the CVT situations can occur wherein the clamping force control is unable to adequately prevent belt slip. So, even though in the known art a relatively large safety factor is applied to the value for the torque to be transmitted, belt slip still remains a problem. These practical findings suggest that it is not possible to lower the safety factor without compromising the durability of the drive belt. However, according to the invention, it appeared that belt slip only occurred at a high rate of change of the transmission ratio. It was furthermore found that said belt slip occurs between the pulley discs of a specific pulley and more in particular, in case of the CVT known from EP-A-0.451.887, the pulley discs of the second pulley, being the pulley used to control the transmission ratio.

20 According to the invention the control system and CVT having the features defined in the characterising portion of claim 1 advantageously prevents the occurrence of belt slip and in doing so provides for a CVT with an improved durability and efficiency. The control system according to the invention is characterised by the feature that it determines a minimum cylinder pressure to prevent belt slip not only for the first pulley, but also for both for the first and the second pulley. In effect this means the clamping forces of both pulley are explicitly calculated. Based on these minimum cylinder pressures and on the ratio between the rational speeds of the first and second pulley,

i.e. the transmission ratio, the control system then determines and controls both cylinder pressures to be equal, or higher than, the respective minimum cylinder pressure. In this manner it is realised that at all times the belt slip both between the pulley discs of the first and of the second pulley is effectively prevented. Although in most operational
5 circumstances the minimum cylinder pressure in the first piston/cylinder assembly will be the most critical in respect to belt slip, the control system according to the invention will also prevent belt slip if the minimum cylinder pressure in the second piston/cylinder assembly is the most critical such as at a high rate of change of the transmission ratio.

It is noted that, in contrast to the state of the art where only one cylinder pressure
10 is actively controlled, the control system according to the invention determines both the cylinder pressure in the first and in the second piston cylinder assembly. It is common practice to use a feedback loop, wherein the actual value of a variable is fed back into a control system, when determining said variable. Therefore, it would appear that the control system according to the invention needs to be provided with two pressure
15 sensors, one for each cylinder pressure. However, according to the invention, sufficient accuracy may be obtained, if only one cylinder pressure is measured using a pressure sensor and the other cylinder pressure is calculated from said measured cylinder pressure and the rotational speed of the pulleys as well as some transmission parameters. The cost of an additional pressure sensor thus being avoided.

20 Another advantage of the invention is that said approximation of the torque to be transmitted by the transmission may be made less safe compared to the known art without compromising the durability of the CVT. It was found that, when using the control system according to the invention, the torque to be transmitted by the transmission may be approximated by taking the level of the actual torque for each of said first and second
25 pulley multiplied by a safety factor which is equal to 1.3 in a predominant part of a range of actual torque levels. The of specific size of said part depending on the transmission ratio. In this manner a significant improvement of the overall efficiency of the transmission may be achieved.

According to an elaboration of the invention a cylinder pressure is maintained at a
30 substantially higher level when a rate of change of the transmission ratio is relatively large than when said transmission ratio is constant. This may for example be effected by increasing the safety factor with an increasing rate of change of the transmission ratio. Since it was found that belt slip mainly occurs during a changing transmission ratio, the technical effect of this measure is that belt slip is prevented and that the performance
35 and durability of the CVT is improved. According to the invention the relationship

between the rate of change, RC, of the transmission ratio is given by the following equation:

$$RC = -M_{Nf/Ns} \cdot Ns \cdot Ff \cdot \left(KsKf - \frac{Fs}{Ff} \right)$$

5 wherein:

- $M_{Nf/Ns}$ is an experimentally determined (positive) parameter which varies with the ratio of the rotational speeds of said pulleys (4, 5),
- Ff is the force with which the drive belt (1) is clamped between the discs (8, 9) of the first pulley (4),
- 10 - Fs is the force with which the drive belt (1) is clamped between the discs (10, 11) of the second pulley (5),
- $KsKf$ is the ratio of said forces Fs and Ff at which said rate of change would be zero.

From the equation it may be concluded that, if the transmission ratio defined as
 15 the rotational speed of the first pulley divided by the rotational speed of the second pulley increases, a desired rate of change of the transmission ratio may only be achieved at a certain minimum Fs and thus at a certain further minimum cylinder pressure in the piston/cylinder assembly of the second pulley. If the transmission ratio decreases, a desired rate of change of the transmission ratio may only be achieved at a
 20 certain minimum Ff and thus at a certain further minimum cylinder pressure in the piston/cylinder assembly of the first pulley. Thus, if the control system of the CVT is provided with an input signal representing a desired rate of change of the transmission ratio, a further minimum cylinder pressure may be determined either for the first or for the second pulley using the said equation. Based on this further minimum cylinder
 25 pressure, on said minimum cylinder pressures and on the transmission ratio, the control system may then determine and control both cylinder pressures to be equal to, or higher than, the respective minimum and/or further minimum cylinder pressures. In this manner it is at all times possible to effectively prevent belt slip both between the pulley discs of the first and of the second pulley and to reliably achieve a desired rate of change of the
 30 transmission ratio.

According to a further development of the invention, the control system is provided with change rate restriction means that are capable restricting the rate of change of the transmission ratio in case the flow of hydraulic medium delivered by the pump is insufficient to maintain the desired cylinder pressures. Said change rate restriction
 35 means may be able to determine the difference between the actual flow of hydraulic medium delivered by the pump and the flow required to achieve said further minimum

CLAIMS

1. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised, the continuously variable transmission comprising a drive belt (1) located between pulley discs (8, 9, 10 and 11) of a first pulley (4) and of a second pulley (5), the pulleys (4, 5) being rotatable at a rotational speed and being operable by means of a first and a second piston/cylinder assembly (12, 13) respectively, and the control system (15, 16, 17, 18, 19, 20, 21) controls the respective cylinder pressure (P_f or P_s) in said first and second piston/cylinder assemblies (12, 13), at least based on a torque signal (T_t) representing the torque to be transmitted by the transmission and two speed signals (N_f , N_s) representing the rotational speeds (N_f , N_s) of said first and second pulley (4, 5), for clamping said drive belt (1) between said discs (8, 9, 10 and 11) thereby enabling torque transmission between said pulleys (4, 5) and said drive belt (1), **characterised in that**, during operation of the transmission the control system (15, 16, 17, 18, 19, 20, 21) determines a minimum cylinder pressure ($P_{f,min}$, $P_{s,min}$) for each of said first and said second piston/cylinder assembly (12, 13), the determination of said minimum cylinder pressures ($P_{f,min}$, $P_{s,min}$) occurring on a continuous basis, at which minimum cylinder pressure ($P_{f,min}$, $P_{s,min}$) said torque transmission occurs virtually without mutual movement of the drive belt (1) and the respective pulley discs (8, 9 and 10, 11), and in that, for each of said first and said second piston/cylinder assembly (12, 13), the control system (15, 16, 17, 18, 19, 20, 21) controls the cylinder pressures (P_f and P_s) to a level which is at any time equal to, or higher than, the respective minimum cylinder pressure ($P_{f,min}$, $P_{s,min}$).
2. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 1, whereby an actual torque to be transmitted by the transmission (T_p) varies within a torque range ($T_{p,min}$; $T_{p,max}$) of possible values, **characterised in that**, in a predominant part of said torque range ($T_{p,min}$; $T_{p,max}$) said torque signal (T_t) represents the actual torque to be transmitted (T_p) multiplied by a safety factor substantially equal to 1.3.
3. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised in particular according to claim 1 or 2, the continuously variable transmission comprising a drive belt (1) located

between pulley discs (8, 9, 10 and 11) of a first pulley (4) and of a second pulley (5), the pulleys (4, 5) being rotatable at a rotational speed and being operable by means of a first and a second piston/cylinder assembly (12, 13) respectively, and the control system (15, 16, 17, 18, 19, 20, 21) controls the respective cylinder pressure (Pf or Ps) in said first and second piston/cylinder assemblies (12, 13), at least based on a torque signal (Tt) representing the torque to be transmitted by the transmission and two speed signals (Nf, Ns) representing the rotational speeds of said first and second pulley (4, 5), for clamping said drive belt (1) between said discs (8, 9, 10 and 11) thereby enabling torque transmission between said pulleys (4, 5) and said drive belt (1), **characterised in that**, during operation of the transmission wherein a rate of change of the ratio of the rotational speeds of said pulleys (4, 5) is relatively large, at least one cylinder pressure (Pf or Ps) is maintained at a substantially higher level than during stationary operation of the transmission, wherein the ratio of the rotational speeds of said pulleys (4, 5) is virtually constant.

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4. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 1, 2 or 3, **characterised in that**, during operation of the transmission the control system (15, 16, 17, 18, 19, 20, 21) determines a further minimum cylinder pressure (Pff,min or Psf,min) in one of said first and second piston cylinder assembly (12, 13) based on a rate of change signal (ROC) representing a desired rate of change of the ratio of the rotational speeds of said pulleys (4, 5), at which further minimum cylinder pressure (Pff,min or Psf,min) said desired rate of change may be achieved, and in that, for the respective piston/cylinder assembly (12 or 13), the control system (15, 16, 17, 18, 19, 20, 21) controls the respective cylinder pressure (Pf or Ps) to a level which is at any time equal to, or higher than, the respective further minimum cylinder pressure (Pff,min or Psf,min).

5. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 4, **characterised in that**, the relationship between the rate of change, RC, of the ratio of the rotational speed of said pulleys (4, 5) and said clamping of the belt (1) between the pulley discs (8, 9, 10 and 11) is given by the equation:

$$RC = -M_{Nf/Ns} \cdot Ns \cdot Ff \cdot \left(KsKf - \frac{Fs}{Ff} \right)$$

wherein:

- $M_{Nf/Ns}$ is an experimentally determined (positive) parameter which varies with the ratio of the rotational speeds of said pulleys (4, 5),
- F_f is the force with which the drive belt (1) is clamped between the discs (8, 9) of the first pulley (4),
- F_s is the force with which the drive belt (1) is clamped between the discs (10, 11) of the second pulley (5),
- $K_s K_f$ is the ratio of said forces F_s and F_f at which said rate of change would be zero.

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6. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised, in particular according to any of the preceding claims, the continuously variable transmission comprising a drive belt (1) located between pulley discs (8, 9, 10 and 11) of a first pulley (4) and of a second pulley (5), the pulleys (4, 5) being rotatable at a rotational speed and being operable by means of a first and a second piston/cylinder assembly (12, 13) respectively, and the control system (15, 16, 17, 18, 19, 20, 21) comprising an electronic control unit (17, 18, 19) with a first control module (17) generating a first control current (I_f) for operating said first valve (15), a second control module (18) generating a second control current (I_s) for operating the second valve (18) and a hydraulic circuit (15, 16, 20, 21) for allowing hydraulic medium to and from said first and said second piston/cylinder assembly (12, 13), said circuit at least being provided with a first valve (15), a second valve (16), a pump (20) and a reservoir for hydraulic medium (21), **characterised in that**,

- said modules (17, 18) are capable of mutually providing each other with at least one signal (S_f , S_s),
- in that a control module (17 or 18) incorporates a mathematical representation of a mass balance of the hydraulic circuit (15, 16, 20, 21)
- and in that said control module (17 or 18) is capable of outputting a response signal representing a control current (I_f or I_s) required for effecting a desired pressure response of the hydraulic circuit (15, 16, 20, 21) based on said mathematical representation.

7. Control system (15, 16, 17, 18, 19, 20, 21, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 6, **characterised in that**, the control system (15, 16, 17, 18, 19, 20, 21)

comprises a sub-unit (19) physically separable from said control system (15, 16, 17, 18, 19, 20, 21), which sub-unit (19) contains said mathematical representation .

8. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 6 or 7, the pump (20) circulating a variable flow (Q_{op}) of hydraulic medium through the hydraulic circuit (15, 16, 20, 21), **characterised in that**, said mathematical representation takes into account at least said flow generated by the pump (Q_{op}), the amount of flow through the valves (Q_{sa} , $Q_{sp}+Q_{pa}$) and the amount of flow to and/or from the piston/cylinder assemblies (Q_{fp} and/or Q_{sp}).
9. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 8, **characterised in that**, the mathematical representation further takes into account leakage of hydraulic medium from the piston/cylinder assemblies (12; 13) as well as a value for the compressibility of the hydraulic medium.
10. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to any one of the claims 6 - 9 , wherein the first valve (15) determines the cylinder pressure (P_f) in the first piston/cylinder assembly (12) and wherein the second valve (16) determines a cylinder pressure (P_s) in the second piston cylinder assembly (13), **characterised in that**, the first valve (15) is a pressure control valve (15), which controls the maximum pressure in the hydraulic circuit by controlling a flow (Q_{sa}) from the pump (20) to a reservoir (21) for hydraulic medium and in that the second valve (16) is a flow control valve (16), which controls flow (Q_{sp}) from the pump (20) to the second piston/cylinder assembly (13) and the flow (Q_{pa}) from the second piston/cylinder assembly (13) to said reservoir (21).
11. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 10, wherein the second control module (18) is capable of controlling the ratio of the rotational speeds of said pulleys (4, 5) by generating a second control current (I_s), based on a difference between an actual rotational speed of the second pulley (5) and a desired rotational speed for said second pulley (5), for effecting a minimisation of said difference through adjusting the second valve (16), **characterised in that**, the second

control module (18) controls said ratio of the rotational speeds through generating a difference signal, representing said difference, which is fed through PI-regulator having a linear response and subsequently through a linearisation module, the response of which depends on a number of transmission variables and is based on a linearisation algorithm, the output signal of said linearisation module being the second control current (Is) and in that said modules (17, 18) are capable of mutually providing each other with at least one signal (Sf, Ss), representing respectively the cylinder pressure (Pf) in the first piston/cylinder assembly (12, 13) and said desired rotational speed of the second pulley (5).

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12. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 6 or 11, **characterised in that**, the linearisation module at least comprises said mathematical representation of said mass balance of the hydraulic circuit (15, 16, 20, 21).

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13. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 10, 11 or 12, **characterised in that**, the first control module (17) is capable of controlling said clamping of the drive belt (1) by generating a control current (If) for controlling the first valve (15) so that the cylinder pressure (Pf) in the piston/cylinder assembly (12) of the first pulley (4) is equal to the highest value of either:

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- a minimum pressure (Pf,min) at which torque transmission between the first pulley (4) and the drive belt (1) occurs virtually without mutual movement, or

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- a minimum pressure required for the cylinder pressure (Ps) in the piston/cylinder assembly (13) of the second variable pulley (5) to become equal to a minimum cylinder pressure (Ps,min) at which torque transmission between the second pulley (5) and the drive belt (1) occurs virtually without mutual movement, or

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- a minimum pressure (Pff,min) at which the ratio of the rotational speed of the first and the second pulley (4, 5) decreases at a desired rate of change, or

- a minimum pressure required for the cylinder pressure (Ps) in the piston/cylinder assembly (13) of the second variable pulley (5) to become equal to a further minimum cylinder pressure (Psf,min) at which the ratio of the rotational speed of the first and the second pulley (4, 5) increases at a desired rate of change.

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14. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 4 - 13, **characterised in that**, the control system (15, 16, 17, 18, 19, 20, 21) is provided with change rate restriction means for reducing said desired rate of change of the ratio
5 of the rotational speed of said pulleys (4, 5).

15. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 14, **characterised in that**, said change rate restriction means are capable of determining
10 the flow generated by the pump (Qop) and a flow required for changing the ratio of said rotational speeds at a desired rate of change, and of reducing said desired rate of change when said flow generated by the pump (Qop) is smaller than the flow required for changing the ratio of said rotational speeds.

15 16. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 14, **characterised in that**, said change rate restriction means are capable of determining an actual cylinder pressure (Pf or Ps) and a cylinder pressure required for changing the ratio of said rotational speeds at a desired rate of change, and of reducing said desired
20 rate of change when said actual cylinder pressure (Pf or Ps) is smaller than the cylinder pressure required for changing the ratio of said rotational speeds.

17. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to any of the
25 preceding claims wherein the cylinder pressure (Pf) in the first piston/cylinder assembly (12) is measured by means of a pressure sensor, **characterised in that**, the control system (15, 16, 17, 18, 19, 20, 21) is provided with calculating means for calculating the cylinder pressure (Ps) in the second piston/cylinder assembly (13) based signals at least representing said cylinder pressure (Pf) in the first piston/cylinder assembly (12), the
30 rotational speed of the first pulley (4) and the rotational speed of the second pulley (5).

18. Continuously variable transmission provided with a control system (15, 16, 17, 18, 19, 20, 21) according to any of the preceding claims.

35 19. Motor vehicle provided with an engine (22) having an engine shaft (23), a continuously variable transmission according to claim 16, and a drive shaft (24) for

driving driven wheels (25) of the motor vehicle, **characterised in that**, the first pulley (4) is drivingly connected to the drive shaft (24) and the second pulley (5) is drivingly connected to the engine shaft (23).

- 5 20. Motor vehicle according to claim 19, **characterised in that**, the motor vehicle comprises an adjustable clutch (26), which clutch (26) is adjusted to be capable of transmitting a maximum amount of torque from the engine (22) to the driven wheels (25), said maximum amount of torque being smaller than a torque transmittable by the continuously variable transmission without relative movement between the drive belt (1)
- 10 and the pulley discs (8, 9, 10 and 11).

*Ernst
and
claims*

the maximum possible torque level. Thus, the safety factor with which the actual torque level is multiplied to calculate the torque to be transmitted by the transmission is thus 1.3. at the maximum possible torque to be transmitted, but increases rapidly with a decreasing level of the torque to be transmitted. The technical effect of applying a safety factor being that belt slip is prevented in a manner and at a level practically satisfactory, even during abrupt and/or unpredicted changes in the torque to be transmitted. A second module takes care of the transmission ratio control by setting the cylinder pressure in the piston/cylinder assembly of the second pulley through generating a second control current operating a second valve.

10 It is an object of the invention to provide for a solution to the desire to improve the performance and efficiency of the CVT by lowering the safety factor while still effectively preventing slip of drive belt.

Although, in general the known control system provides a simple and stable CVT control, it was found that after prolonged use, drive belts can show an unexpected amount of wear having a slight adverse effect on the durability of the CVT. It is a further object of the present invention to identify the problem underlying unexpected wear of the drive belt and to provide for a solution, thereby improving the durability of the CVT.

It was found that said wear is due to the occurrence of mutual movement of drive belt and pulley discs, i.e. belt slip, which suggested that during operation of the CVT situations can occur wherein the clamping force control is unable to adequately prevent belt slip. So, even though in the known art a relatively large safety factor is applied to the value for the torque to be transmitted, belt slip still remains a problem. These practical findings suggest that it is not possible to lower the safety factor without compromising the durability of the drive belt.

25 From US-A-5.707.314 a control system is known that is characterised by the feature that it determines a minimum cylinder pressure to prevent belt slip not only for the first pulley, but also for both for the first and the second pulley. In effect this means the clamping forces of both pulley are explicitly calculated. Based on these minimum cylinder pressures and on the ratio between the rational speeds of the first and second pulley, i.e. the transmission ratio, the control system then determines and controls both cylinder pressures to be equal, or higher than, the respective minimum cylinder pressure. With such system belt slip both on the first and second pulley may be prevented in most operational conditions.

35 However, according to the invention, it appeared that belt slip only occurred at a high rate of change of the transmission ratio. It was furthermore found that said belt slip occurs between the pulley discs of a specific pulley and more in particular, in case of the

CVT known from EP-A-0.451.887, the pulley discs of the second pulley, being the pulley used to control the transmission ratio.

According to the invention the control system and CVT having the features defined in the characterising portion of claim 1 advantageously prevents the occurrence of belt slip and in doing so provides for a CVT with an improved durability and efficiency. The control system according to the invention is characterised by the feature that it determines a minimum cylinder pressure to prevent belt slip not only for the first pulley, but also for both for the first and the second pulley. In effect this means the clamping forces of both pulley are explicitly calculated. Based on these minimum cylinder pressures and on the ratio between the rotational speeds of the first and second pulley, i.e. the transmission ratio, the control system then determines and controls both cylinder pressures to be equal, or higher than, the respective minimum cylinder pressure. In this manner it is realised that at all times the belt slip both between the pulley discs of the first and of the second pulley is effectively prevented. Although in most operational circumstances the minimum cylinder pressure in the first piston/cylinder assembly will be the most critical in respect to belt slip, the control system according to the invention will also prevent belt slip if the minimum cylinder pressure in the second piston/cylinder assembly is the most critical such as at a high rate of change of the transmission ratio.

It is noted that, in contrast to the state of the art where only one cylinder pressure is actively controlled, the control system according to the invention determines both the cylinder pressure in the first and in the second piston cylinder assembly. It is common practice to use a feedback loop, wherein the actual value of a variable is fed back into a control system, when determining said variable. Therefore, it would appear that the control system according to the invention needs to be provided with two pressure sensors, one for each cylinder pressure. However, according to the invention, sufficient accuracy may be obtained, if only one cylinder pressure is measured using a pressure sensor and the other cylinder pressure is calculated from said measured cylinder pressure and the rotational speed of the pulleys as well as some transmission parameters. The cost of an additional pressure sensor thus being avoided.

Another advantage of the invention is that said approximation of the torque to be transmitted by the transmission may be made less safe compared to the known art without compromising the durability of the CVT. It was found that, when using the control system according to the invention, the torque to be transmitted by the transmission may be approximated by taking the level of the actual torque for each of said first and second pulley multiplied by a safety factor which is equal to 1.3 in a predominant part of a range of actual torque levels. The of specific size of said part depending on the transmission

ratio. In this manner a significant improvement of the overall efficiency of the transmission may be achieved.

According to an elaboration of the invention a cylinder pressure is maintained at a substantially higher level when a rate of change of the transmission ratio is relatively large than when said transmission ratio is constant. This may for example be effected by increasing the safety factor with an increasing rate of change of the transmission ratio. Since it was found that belt slip mainly occurs during a changing transmission ratio, the technical effect of this measure is that belt slip is prevented and that the performance and durability of the CVT is improved. According to the invention the relationship between the rate of change, RC, of the transmission ratio is given by the following equation:

$$RC = -M_{Nf/Ns} \cdot Ns \cdot Ff \cdot \left(KsKf - \frac{Fs}{Ff} \right)$$

wherein:

- $M_{Nf/Ns}$ is an experimentally determined (positive) parameter which varies with the ratio of the rotational speeds of said pulleys (4, 5),
- Ff is the force with which the drive belt (1) is clamped between the discs (8, 9) of the first pulley (4),
- Fs is the force with which the drive belt (1) is clamped between the discs (10, 11) of the second pulley (5),
- $KsKf$ is the ratio of said forces Fs and Ff at which said rate of change would be zero.

From the equation it may be concluded that, if the transmission ratio defined as the rotational speed of the first pulley divided by the rotational speed of the second pulley increases, a desired rate of change of the transmission ratio may only be achieved at a certain minimum Fs and thus at a certain further minimum cylinder pressure in the piston/cylinder assembly of the second pulley. If the transmission ratio decreases, a desired rate of change of the transmission ratio may only be achieved at a certain minimum Ff and thus at a certain further minimum cylinder pressure in the piston/cylinder assembly of the first pulley. Thus, if the control system of the CVT is provided with an input signal representing a desired rate of change of the transmission ratio, a further minimum cylinder pressure may be determined either for the first or for the second pulley using the said equation. Based on this further minimum cylinder pressure, on said minimum cylinder pressures and on the transmission ratio, the control system may then determine and control both cylinder pressures to be equal to, or higher than, the respective minimum and/or further minimum cylinder pressures. In this manner

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it is at all times possible to effectively prevent belt slip both between the pulley discs of the first and of the second pulley and to reliably achieve a desired rate of change of the transmission ratio.

- 5 According to a further development of the invention, the control system is provided with change rate restriction means that are capable restricting the rate of change of the transmission ratio in case the flow of hydraulic medium delivered by the pump is insufficient to maintain the desired cylinder pressures. Said change rate restriction means may be able to determine the difference between the actual flow of hydraulic medium delivered by the pump and the flow required to achieve said further minimum

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10 AMENDED CLAIMS

1. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised, the continuously variable transmission comprising a drive belt (1) located between pulley discs (8, 9, 10 and 11) of a first pulley (4) and of a second pulley (5), the pulleys (4, 5) being rotatable at a rotational speed and being operable by means of a first and a second piston/cylinder assembly (12, 13) respectively, and the control system (15, 16, 17, 18, 19, 20, 21) controls the respective cylinder pressure (P_f or P_s) in said first and second piston/cylinder assemblies (12, 13), at least based on a torque signal (T_t) representing the torque to be transmitted by the transmission and two speed signals (N_f , N_s) representing the rotational speeds (N_f , N_s) of said first and second pulley (4, 5), for clamping said drive belt (1) between said discs (8, 9, 10 and 11) thereby enabling torque transmission between said pulleys (4, 5) and said drive belt (1), wherein during operation of the transmission the control system (15, 16, 17, 18, 19, 20, 21):
- 25 - determines a minimum cylinder pressure ($P_{f,min}$, $P_{s,min}$) for each of said first and said second piston/cylinder assembly (12, 13), the determination of said minimum cylinder pressures ($P_{f,min}$, $P_{s,min}$) occurring on a continuous basis, at which minimum cylinder pressure ($P_{f,min}$, $P_{s,min}$) said torque transmission occurs virtually without mutual movement of the drive belt (1) and the respective pulley discs (8, 9 and 10, 11),
 - 30 - determines a further minimum cylinder pressure ($P_{ff,min}$ or $P_{sf,min}$) in one of said first and second piston cylinder assembly (12, 13) based on a rate of change signal (ROC) representing a desired rate of change of the ratio of the rotational speeds of said pulleys (4, 5), at which further minimum cylinder pressure ($P_{ff,min}$ or $P_{sf,min}$) said desired rate of change may be achieved, and
 - 35 - controls the respective cylinder pressure (P_f or P_s) for the respective piston/cylinder assembly (12 or 13) to a level which is at any time equal to, or higher than, both of the

respective minimum cylinder pressure ($P_{f,min}$, $P_{s,min}$) and of the respective further minimum cylinder pressure ($P_{ff,min}$ or $P_{sf,min}$).

2. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 1, the continuously variable transmission comprising a drive belt (1) located between pulley discs (8, 9, 10 and 11) of a first pulley (4) and of a second pulley (5), the pulleys (4, 5) being rotatable at a rotational speed and being operable by means of a first and a second piston/cylinder assembly (12, 13) respectively, and the control system (15, 16, 17, 18, 19, 20, 21) controls the respective cylinder pressure (P_f or P_s) in said first and second piston/cylinder assemblies (12, 13), at least based on a torque signal (T_t) representing the torque to be transmitted by the transmission and two speed signals (N_f , N_s) representing the rotational speeds of said first and second pulley (4, 5), for clamping said drive belt (1) between said discs (8, 9, 10 and 11) thereby enabling torque transmission between said pulleys (4, 5) and said drive belt (1), characterised in that, during operation of the transmission wherein a rate of change of the ratio of the rotational speeds of said pulleys (4, 5) is relatively large, at least one cylinder pressure (P_f or P_s) is maintained at a substantially higher level than during stationary operation of the transmission, wherein the ratio of the rotational speeds of said pulleys (4, 5) is virtually constant.

3. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 1 or 2; whereby an actual torque to be transmitted by the transmission (T_p) varies within a torque range ($T_{p,min}$; $T_{p,max}$) of possible values, characterised in that in a predominant part of said torque range ($T_{p,min}$; $T_{p,max}$) said torque signal (T_t) represents the actual torque to be transmitted (T_p) multiplied by a safety factor substantially equal to 1.3.

4. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 1, 2 or 3, characterised in that the relationship between the rate of change, RC, of the ratio of the rotational speed of said pulleys (4, 5) and said clamping of the belt (1) between the pulley discs (8, 9, 10 and 11) is given by the equation:

$$RC = -M_{N_f/N_s} \cdot N_s \cdot F_f \cdot \left(K_s K_f - \frac{F_s}{F_f} \right)$$

wherein:

- $M_{Nf/Ns}$ is an experimentally determined (positive) parameter which varies with the ratio of the rotational speeds of said pulleys (4, 5),
- F_f is the force with which the drive belt (1) is clamped between the discs (8, 9) of the first pulley (4),
- F_s is the force with which the drive belt (1) is clamped between the discs (10, 11) of the second pulley (5),
- $K_s K_f$ is the ratio of said forces F_s and F_f at which said rate of change would be zero.

5. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised, according to any of the preceding claims, the control system (15, 16, 17, 18, 19, 20, 21) comprising an electronic control unit (17, 18, 19) with a first control module (17) generating a first control current (I_f) for operating said first valve (15), a second control module (18) generating a second control current (I_s) for operating the second valve (16) and a hydraulic circuit (15, 16, 20, 21) for allowing hydraulic medium to and from said first and said second piston/cylinder assembly (12, 13), said circuit at least being provided with a first valve (15), a second valve (16), a pump (20) and a reservoir for hydraulic medium (21), **characterised in that**,

- said modules (17, 18) are capable of mutually providing each other with at least one signal (S_f , S_s),
- in that a control module (17 or 18) incorporates a mathematical representation of a mass balance of the hydraulic circuit (15, 16, 20, 21)
- and in that said control module (17 or 18) is capable of outputting a response signal representing a control current (I_f or I_s) required for effecting a desired pressure response of the hydraulic circuit (15, 16, 20, 21) based on said mathematical representation.

6. Control system (15, 16, 17, 18, 19, 20, 21, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 5, **characterised in that**, the control system (15, 16, 17, 18, 19, 20, 21) comprises a sub-unit (19) physically separable from said control system (15, 16, 17, 18, 19, 20, 21), which sub-unit (19) contains said mathematical representation .

7. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 5 or 6, the pump (20) circulating a variable flow (Q_{op}) of hydraulic medium through the hydraulic circuit

(15, 16, 20, 21), **characterised in that**, said mathematical representation takes into account at least said flow generated by the pump (Q_{op}), the amount of flow through the valves (Q_{sa} , $Q_{sp}+Q_{pa}$) and the amount of flow to and/or from the piston/cylinder assemblies (Q_{fp} and/or Q_{sp}).

8. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 7, **characterised in that**, the mathematical representation further takes into account leakage of hydraulic medium from the piston/cylinder assemblies (12; 13) as well as a value for the compressibility of the hydraulic medium.

9. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to any one of the claims 5 - 8, wherein the first valve (15) determines the cylinder pressure (P_f) in the first piston/cylinder assembly (12) and wherein the second valve (16) determines a cylinder pressure (P_s) in the second piston cylinder assembly (13), **characterised in that**, the first valve (15) is a pressure control valve (15), which controls the maximum pressure in the hydraulic circuit by controlling a flow (Q_{sa}) from the pump (20) to a reservoir (21) for hydraulic medium and in that the second valve (16) is a flow control valve (16), which controls flow (Q_{sp}) from the pump (20) to the second piston/cylinder assembly (13) and the flow (Q_{pa}) from the second piston/cylinder assembly (13) to said reservoir (21).

10. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 9, wherein the second control module (18) is capable of controlling the ratio of the rotational speeds of said pulleys (4, 5) by generating a second control current (I_s), based on a difference between an actual rotational speed of the second pulley (5) and a desired rotational speed for said second pulley (5), for effecting a minimisation of said difference through adjusting the second valve (16), **characterised in that**, the second control module (18) controls said ratio of the rotational speeds through generating a difference signal, representing said difference, which is fed through PI-regulator having a linear response and subsequently through a linearisation module, the response of which depends on a number of transmission variables and is based on a linearisation algorithm, the output signal of said linearisation module being the second control current (I_s) and in that said modules (17, 18) are capable of mutually providing each other with at least one signal (S_f , S_s), representing respectively the

cylinder pressure (P_f) in the first piston/cylinder assembly (12, 13) and said desired rotational speed of the second pulley (5).

11. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 10, **characterised in that**, the linearisation module at least comprises said mathematical representation of said mass balance of the hydraulic circuit (15, 16, 20, 21).

12. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 9, 10 or 11, **characterised in that**, the first control module (17) is capable of controlling said clamping of the drive belt (1) by generating a control current (I_f) for controlling the first valve (15) so that the cylinder pressure (P_f) in the piston/cylinder assembly (12) of the first pulley (4) is equal to the highest value of either:

- a minimum pressure ($P_{f,min}$) at which torque transmission between the first pulley (4) and the drive belt (1) occurs virtually without mutual movement, or
- a minimum pressure required for the cylinder pressure (P_s) in the piston/cylinder assembly (13) of the second variable pulley (5) to become equal to a minimum cylinder pressure ($P_{s,min}$) at which torque transmission between the second pulley (5) and the drive belt (1) occurs virtually without mutual movement, or
- a minimum pressure ($P_{ff,min}$) at which the ratio of the rotational speed of the first and the second pulley (4, 5) decreases at a desired rate of change, or
- a minimum pressure required for the cylinder pressure (P_s) in the piston/cylinder assembly (13) of the second variable pulley (5) to become equal to a further minimum cylinder pressure ($P_{sf,min}$) at which the ratio of the rotational speed of the first and the second pulley (4, 5) increases at a desired rate of change.

13. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to any of the preceding claims, **characterised in that**, the control system (15, 16, 17, 18, 19, 20, 21) is provided with change rate restriction means for reducing said desired rate of change of the ratio of the rotational speed of said pulleys (4, 5).

14. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 13,

characterised in that, said change rate restriction means are capable of determining the flow generated by the pump (Q_{op}) and a flow required for changing the ratio of said rotational speeds at a desired rate of change, and of reducing said desired rate of change when said flow generated by the pump (Q_{op}) is smaller than the flow required for changing the ratio of said rotational speeds.

15. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to claim 13, characterised in that, said change rate restriction means are capable of determining an actual cylinder pressure (P_f or P_s) and a cylinder pressure required for changing the ratio of said rotational speeds at a desired rate of change, and of reducing said desired rate of change when said actual cylinder pressure (P_f or P_s) is smaller than the cylinder pressure required for changing the ratio of said rotational speeds.

16. Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised according to any of the preceding claims wherein the cylinder pressure (P_f) in the first piston/cylinder assembly (12) is measured by means of a pressure sensor, characterised in that, the control system (15, 16, 17, 18, 19, 20, 21) is provided with calculating means for calculating the cylinder pressure (P_s) in the second piston/cylinder assembly (13) based signals at least representing said cylinder pressure (P_f) in the first piston/cylinder assembly (12), the rotational speed of the first pulley (4) and the rotational speed of the second pulley (5).

17. Continuously variable transmission provided with a control system (15, 16, 17, 18, 19, 20, 21) according to any of the preceding claims.

18. Motor vehicle provided with an engine (22) having an engine shaft (23), a continuously variable transmission according to claim 17, and a drive shaft (24) for driving driven wheels (25) of the motor vehicle, characterised in that, the first pulley (4) is drivingly connected to the drive shaft (24) and the second pulley (5) is drivingly connected to the engine shaft (23).

19. Motor vehicle according to claim 18, characterised in that, the motor vehicle comprises an adjustable clutch (26), which clutch (26) is adjusted to be capable of transmitting a maximum amount of torque from the engine (22) to the driven wheels (25), said maximum amount of torque being smaller than a torque transmittable by the

continuously variable transmission without relative movement between the drive belt (1) and the pulley discs (8, 9, 10 and 11).

PATENT COOPERATION TREATY

PCT

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference PD997/W0	FOR FURTHER ACTION		see Notification of Transmittal of International Search Report (Form PCT/ISA/220) as well as, where applicable, item 5 below.
International application No. PCT/EP 99/ 07000	International filing date (day/month/year) 15/09/1999	(Earliest) Priority Date (day/month/year)	
Applicant VAN DOORNE'S TRANSMISSIE B.V. et al.			

This International Search Report has been prepared by this International Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the International Bureau.

This International Search Report consists of a total of 3 sheets.



It is also accompanied by a copy of each prior art document cited in this report.

1. Basis of the report

- a. With regard to the language, the international search was carried out on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.



the international search was carried out on the basis of a translation of the international application furnished to this Authority (Rule 23.1(b)).

- b. With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international search was carried out on the basis of the sequence listing:



contained in the international application in written form.



filed together with the international application in computer readable form.



furnished subsequently to this Authority in written form.



furnished subsequently to this Authority in computer readable form.



the statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.



the statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished

2. ☐ Certain claims were found unsearchable (See Box I).

3. ☐ Unity of invention is lacking (see Box II).

4. With regard to the title,



the text is approved as submitted by the applicant.



the text has been established by this Authority to read as follows:

5. With regard to the abstract,



the text is approved as submitted by the applicant.



the text has been established, according to Rule 38.2(b), by this Authority as it appears in Box III. The applicant may, within one month from the date of mailing of this international search report, submit comments to this Authority.

6. The figure of the drawings to be published with the abstract is Figure No.

2



as suggested by the applicant.



None of the figures.



because the applicant failed to suggest a figure.



because this figure better characterizes the invention.

PATENT COOPERATION TREATY

PCT

REC'D 24 JAN 2002

WIPO PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

4

Applicant's or agent's file reference PD997/WO	FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)	
International application No. PCT/EP99/07000	International filing date (day/month/year) 15/09/1999	Priority date (day/month/year) 15/09/1999
International Patent Classification (IPC) or national classification and IPC F16H61/00		
Applicant VAN DOORNE'S TRANSMISSIE B.V. et al.		



1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.
2. This REPORT consists of a total of 6 sheets, including this cover sheet.

☒ This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).

These annexes consist of a total of 11 sheets.

3. This report contains indications relating to the following items:

- I ☒ Basis of the report
- II ☐ Priority
- III ☐ Non-establishment of opinion with regard to novelty, inventive step and industrial applicability
- IV ☐ Lack of unity of invention
- V ☒ Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- VI ☐ Certain documents cited
- VII ☒ Certain defects in the international application
- VIII ☐ Certain observations on the international application

Date of submission of the demand 04/04/2001	Date of completion of this report 21.01.2002
Name and mailing address of the international preliminary examining authority:  European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epimu d Fax: +49 89 2399 - 4465	Authorized officer H. KNOESEL Telephone No. +49 89 2399 8916 

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/EP99/07000

I. Basis of the report

1. With regard to the **elements** of the international application (*Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)*):

Description, pages:

1,5-12	as originally filed	
2-4,4a	as received on	27/11/2001

Claims, No.:

4 (part),5-19	as received on	27/11/2001
1-3,4 (part)	with telefax of	18/12/2001

Drawings, sheets:

1/4-4/4	as originally filed
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2. With regard to the **language**, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.

These elements were available or furnished to this Authority in the following language: , which is:

- ☐ the language of a translation furnished for the purposes of the international search (under Rule 23.1(b)).
- ☐ the language of publication of the international application (under Rule 48.3(b)).
- ☐ the language of a translation furnished for the purposes of international preliminary examination (under Rule 55.2 and/or 55.3).

3. With regard to any **nucleotide and/or amino acid sequence** disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:

- ☐ contained in the international application in written form.
- ☐ filed together with the international application in computer readable form.
- ☐ furnished subsequently to this Authority in written form.
- ☐ furnished subsequently to this Authority in computer readable form.
- ☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
- ☐ The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.

**INTERNATIONAL PRELIMINARY
EXAMINATION REPORT**

International application No. PCT/EP99/07000

4. The amendments have resulted in the cancellation of:

- ☐ the description, pages:
- ☐ the claims, Nos.:
- ☐ the drawings, sheets:

5. ☐ This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)):

(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

6. Additional observations, if necessary:

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)	Yes:	Claims	1-19
	No:	Claims	
Inventive step (IS)	Yes:	Claims	1-19
	No:	Claims	
Industrial applicability (IA)	Yes:	Claims	1-19
	No:	Claims	

2. Citations and explanations
see separate sheet

VII. Certain defects in the international application

The following defects in the form or contents of the international application have been noted:
see separate sheet

R Item V : Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Documents cited in the International Search Report:
D1: EP-A-0 969 230 (HONDA MOTOR CO LTD) 5 January 2000
D2: US-A-5 707 314 (KASHIWABARA MASUO ET AL) 13 January 1998
D3: US-A-5 569 114 (TESHIMA DAIHEI ET AL) 29 October 1996
D4: US-A-5 257 960 (SATO KEIJI) 2 November 1993
D5: US-A-4 702 725 (KOUNO KATSUMI ET AL) 27 October 1987
2. The pending application is concerned with *Control system (15, 16, 17, 18, 19, 20, 21) for a continuously variable transmission and continuously variable transmission wherein such is utilised, the continuously variable transmission comprising a drive belt (1) located between pulley discs (8, 9, 10 and 11) of a first pulley (4) and of a second pulley (5), the pulleys (4, 5) being rotatable at a rotational speed and being operable by means of a first and a second piston/cylinder assembly (12, 13) respectively, and the control system (15, 16, 17, 18, 19, 20, 21) controls the respective cylinder pressure (P_f or P_s) in said first and second piston/cylinder assemblies (12, 13), at least based on a torque signal (T_t) representing the torque to be transmitted by the transmission and two speed signals (N_t , N_s) representing the rotational speeds (N_f , N_s) of said first and second pulley (4, 5), for clamping said drive belt (1) between said discs (8, 9, 10 and 11) thereby enabling torque transmission between said pulleys (4, 5) and said drive belt (1), wherein during operation of the transmission the control system (15, 16, 17, 18, 19, 20, 21):*
 - *determines a minimum cylinder pressure (P_{fmin} , P_{smin}) for each of said first and said second piston/cylinder assembly (12, 13), the determination of said minimum cylinder pressures (P_{fmin} , P_{smin}) occurring on a continuous basis, at which minimum cylinder pressure (P_{fmin} , P_{smin}) said torque transmission occurs virtually without mutual movement of the drive belt (1) and the respective pulley discs (8, 9 and 10, 11), and*
 - *controls the respective cylinder pressures (P_t and P_s) for the respective piston/cylinder assembly (12, 13) to a level which is at any time equal to the respective minimum cylinder pressure (P_{fmin} , P_{smin}).*

Such a control system is derivable from D2.

3. The present invention aims to further develop the prior art control system known from for instance D2 so as to avoid a belt slipping also under a condition when a rapid ratio change is effected.
4. To solve this problem the invention includes the further inventive feature that the control system (15, 16, 17, 18, 19, 20, 21):
 - determines **not only** the minimum cylinder pressure (P_{fmin} , P_{smin}) for each of said first and said second piston/cylinder assembly (12, 13), the determination of said minimum cylinder pressures (P_{fmin} , P_{smin}) occurring on a continuous basis, at which minimum cylinder pressure (P_{fmin} , P_{smin}) said torque transmission occurs virtually without mutual movement of the drive belt (1) and the respective pulley discs (8, 9 and 10, 11), **but also**
 - determines a further minimum cylinder pressure (P_{ffmin} or P_{sfmin}) in one of said first and second piston cylinder assembly (12, 13) based on a rate of change signal (ROC) representing a desired rate of change of the ratio of the rotational speeds of said pulleys (4, 5) at which further minimum cylinder pressure (P_{ffmin} or P_{sfmin}) said desired rate of change may be achieved, and
 - controls the respective cylinder pressures (P_t and P_s) for the respective piston/cylinder assembly (12, 13) to a level which is at any time equal to, or higher than, both of the respective minimum cylinder pressure ($P_{f,min}$, $P_{s,min}$) and of the respective further minimum cylinder pressure (P_{ffmin} or P_{sfmin}).

This differing feature of pending claim 1 in combination with the features of the rest of claim 1 is neither known from, nor rendered obvious by, the available prior art cited in the International Search Report.

Consequently, the subject-matter of claim 1 appears to provide an inventive step.

5. The dependent claims 2 to 16 and the CVT of claim 17 provided with a control system according to any preceding claim and likewise the motor vehicle having a CVT of claim 17 comprise further details which meet with claim 1 the requirements of the PCT.
6. The industrial applicability is doubtless given.

Re Item VII: Certain defects in the international application

- 7 Independent claim 1 is not in the two-part form in accordance with Rule 6.3(b) PCT, which in the present case would be appropriate, with those features known in combination from the prior art (document D2) being placed in the preamble (Rule 6.3(b)(i) PCT) and with the remaining features being included in the characterising part (Rule 6.3(b)(ii) PCT).

In the present case, the features as outlined in aforementioned point V.2 are known in combination from the document D2 and belong in the preamble of such a claim.

PATENT COOPERATION TREATY

PCT

NOTIFICATION OF ELECTION

(PCT Rule 61.2)

From the INTERNATIONAL BUREAU

To:

Commissioner
 US Department of Commerce
 United States Patent and Trademark
 Office, PCT
 2011 South Clark Place Room
 CP2/5C24
 Arlington, VA 22202
 ETATS-UNIS D'AMERIQUE

in its capacity as elected Office

Date of mailing (day/month/year) 11 June 2001 (11.06.01)	
International application No. PCT/EP99/07000	Applicant's or agent's file reference PD997/WO
International filing date (day/month/year) 15 September 1999 (15.09.99)	Priority date (day/month/year)
Applicant LUH, Joachim et al	

1. The designated Office is hereby notified of its election made:

☒ in the demand filed with the International Preliminary Examining Authority on:

04 April 2001 (04.04.01)

☐ in a notice effecting later election filed with the International Bureau on:2. The election ☒ was☐ was not

made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland	Authorized officer Charlotte ENGER
Facsimile No.: (41-22) 740.14.35	Telephone No.: (41-22) 338.83.38